

Product Code 10.12F - Wax

Type ALPI Xilo Walnut Striped

Collection Wood Chocolate

Curated by Piero Lissoni

Texture

Quartered

Finishes

Wax

Dimensions

4'x 10'





## ALPIready Technical Features /

## ALPIready /

ALPIready is a prefinished wood surface, ready for application, made of two united layers of ALPIlignum veneer. ALPIready is an all-wood product, finished on the outward-facing side. The product is robust, flexible and easy to use. ALPIready shortens the time and effort spent on panel fabrication and installation.

Each pattern is available with the most suitable finishes formulated to beautify the naturalness and color of the wood. ALPI also produces matching edge-banding for each pattern.

In line with the sustainable approach at ALPI and the company's constant striving for excellence in the use of natural resources, ALPIready is made with wood from responsibly managed forests FSC<sup>®</sup> (FSC-C084497).

## Application areas /

Furniture surfaces, interior-design surfaces, hotel interiors, surfaces in apartment buildings and residential complexes, boutiques, retail interiors, offices, public spaces and cabinetry for yachts and cruise ships.

## Finishes /

ALPIready is supplied with the most suitable finish.

Touch: Maintains the naturalness of the wood while being soft and pleasant to the touch.

Groove: Emphasizes the grain and textural quality while being like raw wood to the touch.

Wax: A matt finish rendering the delicate appearance of wax-treated wood.

Oil: A finish that enlivens the color of the wood while giving it the typical sheen of natural-oil treatments.

## Product /



- 1. Finish
- 2. ALPIlignum wood veneer
- 3. Adhesive
- 4. ALPIlignum wood veneer



Available with matching edge-banding in wood.

Size	4'x8'/4'x10'
Nominal Thickness	1.0 mm
Weight per m <sup>2</sup>	0.7 kg
Variation in size	~
(UNI EN 438-2, 17:2019)	1 %
Resistance to abrasion	>20/25 Taber turns
(UNI EN 438-2, 10:2019)	
Resistance to cold liquids	A
(UNI EN 12720:2013)	A
Lightfastness (xenon arc lamp)*	
(UNI EN 438-2, 27:2019)	>4/5 Grey scale
Formaldehyde Emission	
Compliant with Annex 1 of the German	1
Chemical Prohibition Ordinance	•
(according to DIN EN 16516 and DIN EN 717-1)	
Certification	FSC www.fsc.org

\* The specific rating of lightfastness for each of the ALPIready products is available upon request.



## Helpful recommendations /

For correct counterbalance, we suggest using the same type of product on both sides of the panel, as advised by the EN 14323 standard. However, high-pressure laminate that has characteristics compatible with the outward-facing material can also be used. In any case, specific production tests must be carried out to evaluate the stability of the finished panel over time (three to seven days).

## Preconditioning /

We advise conditioning the product for at least 48 hours in the same room as the panel to which it will be affixed. Optimal conditions are 20° Celsius with a relative humidity of 40%-65%.

## Gluing with a steel-plate press /

The utmost care is needed in cleaning the plates of the press, in order to avoid dents or damage to the finished surface. A finished surface that is damaged by particles pressed between the metal plate and the decorative surface is difficult to repair. The protective film must always be lying perfectly smooth on the surface of ALPIready, in order to avoid pressing folds into the surface. Apply the veneer glue evenly, in the same quantity, on both sides of the panel. Use the right quantity of glue so that it does not squeeze out from the edges under pressure and damage the decorative surface.

Never allow the temperature to rise above 80° Celsius for durations no longer than 3 minutes when using thermosetting glue. The application of ALPIready on surfaces with an elevated coefficient of thermal expansion (metal and other surfaces) could lead to warping and delamination due to sudden changes in temperature and humidity.

## Gluing with contact adhesive /

Contact adhesives can be applied by hand or by machine. This must be done properly, in order to avoid blisters beneath the surface. Allow the solvent or water contained in the glue to evaporate completely.

## Please note /

As with natural wood, ALPIready surfaces cannot guarantee an absolute color match between different production batches. Slight differences of hue between different lots are not a defect.

As with natural wood, ALPIready reacts to sunlight and artificial light, both direct and indirect. A gradual change in the surface color over time is a natural phenomenon.

## Cleaning /

ALPIready surfaces are easy to clean with natural-fiber cloth moistened with water. Neutral, non-abrasive detergent may be used. Avoid the use of solvents such as acetone, nail polish remover or paint thinner.

## Storing /

ALPIready must be stored horizontally, panels face to face, in rooms with a temperature between 10° and 30° Celsius, relative humidity between 40% and 60%, arranged on designated pallets, never resting directly on the floor.

As with all wood surfaces, for good preservation over time, ALPIready must be protected from the sun by means of opaque, possibly dark, covering. Absolutely avoid contact, even temporary contact, with water and other liquids. Absolutely avoid condensation and dripping on the surface of the product.

The panels must be handled by two people.

We recommend using the product within 12 months of delivery.

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## Safety information /

Like all other ALPI products, ALPIready adheres to REACH legislation (the European Regulation on Registration, Evaluation, Authorization and Restriction of Chemicals), which rules that substances of very high concern and substances subject to authorization appear in concentrations of less than 0.1% by weight (REACH Annex XIV). ALPI products comply with the European Union Regulation 2019/1021 regarding persistent organic pollutants, which took effect on 20 June 2019. ALPI does not use metal-complex dyes.



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Product Code 10.16F (AW.29) - Oil

Type ALPI Cardinal Striped

Collection Wood Chocolate

Texture

Quartered

Finish **Oil** 

Dimensions **4'x 8'** 

4'x 10'





## ALPIready Technical Features /

## ALPIready /

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## Application areas /

Furniture surfaces, interior-design surfaces, hotel interiors, surfaces in apartment buildings and residential complexes, boutiques, retail interiors, offices, public spaces and cabinetry for yachts and cruise ships.

## Finishes /

ALPIready is supplied with the most suitable finish.

Touch: Maintains the naturalness of the wood while being soft and pleasant to the touch.

Groove: Emphasizes the grain and textural quality while being like raw wood to the touch.

Wax: A matt finish rendering the delicate appearance of wax-treated wood.

Oil: A finish that enlivens the color of the wood while giving it the typical sheen of natural-oil treatments.

## Product /



- 1. Finish
- 2. ALPIlignum wood veneer
- 3. Adhesive
- 4. ALPIlignum wood veneer



Available with matching edge-banding in wood.

Size	4'x8'/4'x10'
Nominal Thickness	1.0 mm
Weight per m <sup>2</sup>	0.7 kg
Variation in size	~
(UNI EN 438-2, 17:2019)	1 %
Resistance to abrasion	>20/25 Taber turns
(UNI EN 438-2, 10:2019)	
Resistance to cold liquids	A
(UNI EN 12720:2013)	A
Lightfastness (xenon arc lamp)*	
(UNI EN 438-2, 27:2019)	>4/5 Grey scale
Formaldehyde Emission	
Compliant with Annex 1 of the German	1
Chemical Prohibition Ordinance	•
(according to DIN EN 16516 and DIN EN 717-1)	
Certification	FSC www.fsc.org

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## Helpful recommendations /

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## Preconditioning /

We advise conditioning the product for at least 48 hours in the same room as the panel to which it will be affixed. Optimal conditions are 20° Celsius with a relative humidity of 40%-65%.

## Gluing with a steel-plate press /

The utmost care is needed in cleaning the plates of the press, in order to avoid dents or damage to the finished surface. A finished surface that is damaged by particles pressed between the metal plate and the decorative surface is difficult to repair. The protective film must always be lying perfectly smooth on the surface of ALPIready, in order to avoid pressing folds into the surface. Apply the veneer glue evenly, in the same quantity, on both sides of the panel. Use the right quantity of glue so that it does not squeeze out from the edges under pressure and damage the decorative surface.

Never allow the temperature to rise above 80° Celsius for durations no longer than 3 minutes when using thermosetting glue. The application of ALPIready on surfaces with an elevated coefficient of thermal expansion (metal and other surfaces) could lead to warping and delamination due to sudden changes in temperature and humidity.

## Gluing with contact adhesive /

Contact adhesives can be applied by hand or by machine. This must be done properly, in order to avoid blisters beneath the surface. Allow the solvent or water contained in the glue to evaporate completely.

## Please note /

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As with natural wood, ALPIready reacts to sunlight and artificial light, both direct and indirect. A gradual change in the surface color over time is a natural phenomenon.

## Cleaning /

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## Storing /

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Product Code 10.17F - Wax

Type ALPI Xilo Walnut Planked

Collection Wood Chocolate

Curated by **Piero Lissoni** 

Texture **Planked** 

Finish

Wax

Dimensions 3050x1250mm





## ALPIready Technical Features /

## ALPIready /

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## Application areas /

Furniture surfaces, interior-design surfaces, hotel interiors, surfaces in apartment buildings and residential complexes, boutiques, retail interiors, offices, public spaces and cabinetry for yachts and cruise ships.

## Finishes /

ALPIready is supplied with the most suitable finish.

Touch: Maintains the naturalness of the wood while being soft and pleasant to the touch.

Groove: Emphasizes the grain and textural quality while being like raw wood to the touch.

Wax: A matt finish rendering the delicate appearance of wax-treated wood.

Oil: A finish that enlivens the color of the wood while giving it the typical sheen of natural-oil treatments.

## Product /



- 1. Finish
- 2. ALPIlignum wood veneer
- 3. Adhesive
- 4. ALPIlignum wood veneer



Available with matching edge-banding in wood.

Size	4'x8'/4'x10'
Nominal Thickness	1.0 mm
Weight per m <sup>2</sup>	0.7 kg
Variation in size	~
(UNI EN 438-2, 17:2019)	1 %
Resistance to abrasion	>20/25 Taber turns
(UNI EN 438-2, 10:2019)	
Resistance to cold liquids	A
(UNI EN 12720:2013)	A
Lightfastness (xenon arc lamp)*	
(UNI EN 438-2, 27:2019)	>4/5 Grey scale
Formaldehyde Emission	
Compliant with Annex 1 of the German	1
Chemical Prohibition Ordinance	•
(according to DIN EN 16516 and DIN EN 717-1)	
Certification	FSC www.fsc.org

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## Helpful recommendations /

For correct counterbalance, we suggest using the same type of product on both sides of the panel, as advised by the EN 14323 standard. However, high-pressure laminate that has characteristics compatible with the outward-facing material can also be used. In any case, specific production tests must be carried out to evaluate the stability of the finished panel over time (three to seven days).

## Preconditioning /

We advise conditioning the product for at least 48 hours in the same room as the panel to which it will be affixed. Optimal conditions are 20° Celsius with a relative humidity of 40%-65%.

## Gluing with a steel-plate press /

The utmost care is needed in cleaning the plates of the press, in order to avoid dents or damage to the finished surface. A finished surface that is damaged by particles pressed between the metal plate and the decorative surface is difficult to repair. The protective film must always be lying perfectly smooth on the surface of ALPIready, in order to avoid pressing folds into the surface. Apply the veneer glue evenly, in the same quantity, on both sides of the panel. Use the right quantity of glue so that it does not squeeze out from the edges under pressure and damage the decorative surface.

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## Gluing with contact adhesive /

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## Please note /

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## Cleaning /

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## Storing /

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Product Code 10.18F - Groove

Type ALPI Balanced American Walnut

Collection Wood **Chocolate** 

Texture

Quartered

Finish

Groove

Dimensions

www.alpi.us

4'x 8'

**4'**x 10'



## ALPIready Technical Features /

## ALPIready /

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## Application areas /

Furniture surfaces, interior-design surfaces, hotel interiors, surfaces in apartment buildings and residential complexes, boutiques, retail interiors, offices, public spaces and cabinetry for yachts and cruise ships.

## Finishes /

ALPIready is supplied with the most suitable finish.

Touch: Maintains the naturalness of the wood while being soft and pleasant to the touch.

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Wax: A matt finish rendering the delicate appearance of wax-treated wood.

Oil: A finish that enlivens the color of the wood while giving it the typical sheen of natural-oil treatments.

## Product /



- 1. Finish
- 2. ALPIlignum wood veneer
- 3. Adhesive
- 4. ALPIlignum wood veneer



Available with matching edge-banding in wood.

Size	4'x8'/4'x10'
Nominal Thickness	1.0 mm
Weight per m <sup>2</sup>	0.7 kg
Variation in size	~
(UNI EN 438-2, 17:2019)	1 %
Resistance to abrasion	>20/25 Taber turns
(UNI EN 438-2, 10:2019)	
Resistance to cold liquids	A
(UNI EN 12720:2013)	A
Lightfastness (xenon arc lamp)*	
(UNI EN 438-2, 27:2019)	>4/5 Grey scale
Formaldehyde Emission	
Compliant with Annex 1 of the German	1
Chemical Prohibition Ordinance	•
(according to DIN EN 16516 and DIN EN 717-1)	
Certification	FSC www.fsc.org

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## Helpful recommendations /

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## Preconditioning /

We advise conditioning the product for at least 48 hours in the same room as the panel to which it will be affixed. Optimal conditions are 20° Celsius with a relative humidity of 40%-65%.

## Gluing with a steel-plate press /

The utmost care is needed in cleaning the plates of the press, in order to avoid dents or damage to the finished surface. A finished surface that is damaged by particles pressed between the metal plate and the decorative surface is difficult to repair. The protective film must always be lying perfectly smooth on the surface of ALPIready, in order to avoid pressing folds into the surface. Apply the veneer glue evenly, in the same quantity, on both sides of the panel. Use the right quantity of glue so that it does not squeeze out from the edges under pressure and damage the decorative surface.

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## Gluing with contact adhesive /

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## Cleaning /

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## Storing /

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Product Code 10.31F - Oil

Туре ALPI Balanced Wenge

Collection Wood Legacy

Curated by Piero Lissoni

Texture Quartered

Finishes

Oil

Dimensions

4'x 8' 4'x 10'





## ALPIready Technical Features /

## ALPIready /

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## Application areas /

Furniture surfaces, interior-design surfaces, hotel interiors, surfaces in apartment buildings and residential complexes, boutiques, retail interiors, offices, public spaces and cabinetry for yachts and cruise ships.

## Finishes /

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## Product /



- 1. Finish
- 2. ALPIlignum wood veneer
- 3. Adhesive
- 4. ALPIlignum wood veneer



Available with matching edge-banding in wood.

Size	4'x8'/4'x10'
Nominal Thickness	1.0 mm
Weight per m <sup>2</sup>	0.7 kg
Variation in size	~
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Resistance to abrasion	>20/25 Taber turns
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Resistance to cold liquids	A
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Lightfastness (xenon arc lamp)*	
(UNI EN 438-2, 27:2019)	>4/5 Grey scale
Formaldehyde Emission	
Compliant with Annex 1 of the German	1
Chemical Prohibition Ordinance	•
(according to DIN EN 16516 and DIN EN 717-1)	
Certification	FSC www.fsc.org

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## Helpful recommendations /

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## Preconditioning /

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## Gluing with a steel-plate press /

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## Gluing with contact adhesive /

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## Cleaning /

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## Storing /

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Product Code 10.41F - Oil

Type ALPI Celebes Ebony

Collection Wood

Legacy

Texture

Quartered

Finish **Oil** 

Dimensions

4'x 8' 4'x 10'





## ALPIready Technical Features /

## ALPIready /

ALPIready is a prefinished wood surface, ready for application, made of two united layers of ALPIlignum veneer. ALPIready is an all-wood product, finished on the outward-facing side. The product is robust, flexible and easy to use. ALPIready shortens the time and effort spent on panel fabrication and installation.

Each pattern is available with the most suitable finishes formulated to beautify the naturalness and color of the wood. ALPI also produces matching edge-banding for each pattern.

In line with the sustainable approach at ALPI and the company's constant striving for excellence in the use of natural resources, ALPIready is made with wood from responsibly managed forests FSC<sup>®</sup> (FSC-C084497).

## Application areas /

Furniture surfaces, interior-design surfaces, hotel interiors, surfaces in apartment buildings and residential complexes, boutiques, retail interiors, offices, public spaces and cabinetry for yachts and cruise ships.

## Finishes /

ALPIready is supplied with the most suitable finish.

Touch: Maintains the naturalness of the wood while being soft and pleasant to the touch.

Groove: Emphasizes the grain and textural quality while being like raw wood to the touch.

Wax: A matt finish rendering the delicate appearance of wax-treated wood.

Oil: A finish that enlivens the color of the wood while giving it the typical sheen of natural-oil treatments.

## Product /



- 1. Finish
- 2. ALPIlignum wood veneer
- 3. Adhesive
- 4. ALPIlignum wood veneer



Available with matching edge-banding in wood.

Size	4'x8'/4'x10'
Nominal Thickness	1.0 mm
Weight per m <sup>2</sup>	0.7 kg
Variation in size	~
(UNI EN 438-2, 17:2019)	1 %
Resistance to abrasion	>20/25 Taber turns
(UNI EN 438-2, 10:2019)	
Resistance to cold liquids	A
(UNI EN 12720:2013)	A
Lightfastness (xenon arc lamp)*	
(UNI EN 438-2, 27:2019)	>4/5 Grey scale
Formaldehyde Emission	
Compliant with Annex 1 of the German	1
Chemical Prohibition Ordinance	•
(according to DIN EN 16516 and DIN EN 717-1)	
Certification	FSC www.fsc.org

\* The specific rating of lightfastness for each of the ALPIready products is available upon request.



## Helpful recommendations /

For correct counterbalance, we suggest using the same type of product on both sides of the panel, as advised by the EN 14323 standard. However, high-pressure laminate that has characteristics compatible with the outward-facing material can also be used. In any case, specific production tests must be carried out to evaluate the stability of the finished panel over time (three to seven days).

## Preconditioning /

We advise conditioning the product for at least 48 hours in the same room as the panel to which it will be affixed. Optimal conditions are 20° Celsius with a relative humidity of 40%-65%.

## Gluing with a steel-plate press /

The utmost care is needed in cleaning the plates of the press, in order to avoid dents or damage to the finished surface. A finished surface that is damaged by particles pressed between the metal plate and the decorative surface is difficult to repair. The protective film must always be lying perfectly smooth on the surface of ALPIready, in order to avoid pressing folds into the surface. Apply the veneer glue evenly, in the same quantity, on both sides of the panel. Use the right quantity of glue so that it does not squeeze out from the edges under pressure and damage the decorative surface.

Never allow the temperature to rise above 80° Celsius for durations no longer than 3 minutes when using thermosetting glue. The application of ALPIready on surfaces with an elevated coefficient of thermal expansion (metal and other surfaces) could lead to warping and delamination due to sudden changes in temperature and humidity.

## Gluing with contact adhesive /

Contact adhesives can be applied by hand or by machine. This must be done properly, in order to avoid blisters beneath the surface. Allow the solvent or water contained in the glue to evaporate completely.

## Please note /

As with natural wood, ALPIready surfaces cannot guarantee an absolute color match between different production batches. Slight differences of hue between different lots are not a defect.

As with natural wood, ALPIready reacts to sunlight and artificial light, both direct and indirect. A gradual change in the surface color over time is a natural phenomenon.

## Cleaning /

ALPIready surfaces are easy to clean with natural-fiber cloth moistened with water. Neutral, non-abrasive detergent may be used. Avoid the use of solvents such as acetone, nail polish remover or paint thinner.

## Storing /

ALPIready must be stored horizontally, panels face to face, in rooms with a temperature between 10° and 30° Celsius, relative humidity between 40% and 60%, arranged on designated pallets, never resting directly on the floor.

As with all wood surfaces, for good preservation over time, ALPIready must be protected from the sun by means of opaque, possibly dark, covering. Absolutely avoid contact, even temporary contact, with water and other liquids. Absolutely avoid condensation and dripping on the surface of the product.

The panels must be handled by two people.

We recommend using the product within 12 months of delivery.

For all additional clarifications, please contact the technical office at ALPI. This data sheet replaces and annuls any older information. The information and recommendations contained in this data sheet are based on current knowledge at ALPI and could be modified in the future in accordance with new findings, evaluations or production systems.

Users should carry out their own assessment of the product to satisfy themselves that it is suitable for their requirements.

## Safety information /

Like all other ALPI products, ALPIready adheres to REACH legislation (the European Regulation on Registration, Evaluation, Authorization and Restriction of Chemicals), which rules that substances of very high concern and substances subject to authorization appear in concentrations of less than 0.1% by weight (REACH Annex XIV). ALPI products comply with the European Union Regulation 2019/1021 regarding persistent organic pollutants, which took effect on 20 June 2019. ALPI does not use metal-complex dyes.



## Disclaimer /

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Product Code 10.45F - Oil

Type ALPI Honduras

Collection Wood

Legacy

Curated by Piero Lissoni

Texture

Quartered

Finishes

Oil

Dimensions

4'x 10'



## ALPIready Technical Features /

## ALPIready /

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Each pattern is available with the most suitable finishes formulated to beautify the naturalness and color of the wood. ALPI also produces matching edge-banding for each pattern.

In line with the sustainable approach at ALPI and the company's constant striving for excellence in the use of natural resources, ALPIready is made with wood from responsibly managed forests FSC<sup>®</sup> (FSC-C084497).

## Application areas /

Furniture surfaces, interior-design surfaces, hotel interiors, surfaces in apartment buildings and residential complexes, boutiques, retail interiors, offices, public spaces and cabinetry for yachts and cruise ships.

## Finishes /

ALPIready is supplied with the most suitable finish.

Touch: Maintains the naturalness of the wood while being soft and pleasant to the touch.

Groove: Emphasizes the grain and textural quality while being like raw wood to the touch.

Wax: A matt finish rendering the delicate appearance of wax-treated wood.

Oil: A finish that enlivens the color of the wood while giving it the typical sheen of natural-oil treatments.

## Product /



- 1. Finish
- 2. ALPIlignum wood veneer
- 3. Adhesive
- 4. ALPIlignum wood veneer



Available with matching edge-banding in wood.

Size	4'x8'/4'x10'
Nominal Thickness	1.0 mm
Weight per m <sup>2</sup>	0.7 kg
Variation in size	~
(UNI EN 438-2, 17:2019)	1 %
Resistance to abrasion	>20/25 Taber turns
(UNI EN 438-2, 10:2019)	
Resistance to cold liquids	A
(UNI EN 12720:2013)	A
Lightfastness (xenon arc lamp)*	
(UNI EN 438-2, 27:2019)	>4/5 Grey scale
Formaldehyde Emission	
Compliant with Annex 1 of the German	1
Chemical Prohibition Ordinance	•
(according to DIN EN 16516 and DIN EN 717-1)	
Certification	FSC www.fsc.org

\* The specific rating of lightfastness for each of the ALPIready products is available upon request.



## Helpful recommendations /

For correct counterbalance, we suggest using the same type of product on both sides of the panel, as advised by the EN 14323 standard. However, high-pressure laminate that has characteristics compatible with the outward-facing material can also be used. In any case, specific production tests must be carried out to evaluate the stability of the finished panel over time (three to seven days).

## Preconditioning /

We advise conditioning the product for at least 48 hours in the same room as the panel to which it will be affixed. Optimal conditions are 20° Celsius with a relative humidity of 40%-65%.

## Gluing with a steel-plate press /

The utmost care is needed in cleaning the plates of the press, in order to avoid dents or damage to the finished surface. A finished surface that is damaged by particles pressed between the metal plate and the decorative surface is difficult to repair. The protective film must always be lying perfectly smooth on the surface of ALPIready, in order to avoid pressing folds into the surface. Apply the veneer glue evenly, in the same quantity, on both sides of the panel. Use the right quantity of glue so that it does not squeeze out from the edges under pressure and damage the decorative surface.

Never allow the temperature to rise above 80° Celsius for durations no longer than 3 minutes when using thermosetting glue. The application of ALPIready on surfaces with an elevated coefficient of thermal expansion (metal and other surfaces) could lead to warping and delamination due to sudden changes in temperature and humidity.

## Gluing with contact adhesive /

Contact adhesives can be applied by hand or by machine. This must be done properly, in order to avoid blisters beneath the surface. Allow the solvent or water contained in the glue to evaporate completely.

## Please note /

As with natural wood, ALPIready surfaces cannot guarantee an absolute color match between different production batches. Slight differences of hue between different lots are not a defect.

As with natural wood, ALPIready reacts to sunlight and artificial light, both direct and indirect. A gradual change in the surface color over time is a natural phenomenon.

## Cleaning /

ALPIready surfaces are easy to clean with natural-fiber cloth moistened with water. Neutral, non-abrasive detergent may be used. Avoid the use of solvents such as acetone, nail polish remover or paint thinner.

## Storing /

ALPIready must be stored horizontally, panels face to face, in rooms with a temperature between 10° and 30° Celsius, relative humidity between 40% and 60%, arranged on designated pallets, never resting directly on the floor.

As with all wood surfaces, for good preservation over time, ALPIready must be protected from the sun by means of opaque, possibly dark, covering. Absolutely avoid contact, even temporary contact, with water and other liquids. Absolutely avoid condensation and dripping on the surface of the product.

The panels must be handled by two people.

We recommend using the product within 12 months of delivery.

For all additional clarifications, please contact the technical office at ALPI. This data sheet replaces and annuls any older information. The information and recommendations contained in this data sheet are based on current knowledge at ALPI and could be modified in the future in accordance with new findings, evaluations or production systems.

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## Safety information /

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Product Code 10.50F - Touch

Type ALPI Vienna Oak Striped

Collection Wood **Evergreen** 

Texture

Quartered

Finish

Touch

Dimensions 3050x1300mm




# ALPIready /

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Each pattern is available with the most suitable finishes formulated to beautify the naturalness and color of the wood. ALPI also produces matching edge-banding for each pattern.

In line with the sustainable approach at ALPI and the company's constant striving for excellence in the use of natural resources, ALPIready is made with wood from responsibly managed forests FSC<sup>®</sup> (FSC-C084497).

### Application areas /

Furniture surfaces, interior-design surfaces, hotel interiors, surfaces in apartment buildings and residential complexes, boutiques, retail interiors, offices, public spaces and cabinetry for yachts and cruise ships.

### Finishes /

ALPIready is supplied with the most suitable finish.

Touch: Maintains the naturalness of the wood while being soft and pleasant to the touch.

Groove: Emphasizes the grain and textural quality while being like raw wood to the touch.

Wax: A matt finish rendering the delicate appearance of wax-treated wood.

Oil: A finish that enlivens the color of the wood while giving it the typical sheen of natural-oil treatments.

### Product /



- 1. Finish
- 2. ALPIlignum wood veneer
- 3. Adhesive
- 4. ALPIlignum wood veneer



Size	4'x8'/4'x10'
Nominal Thickness	1.0 mm
Weight per m <sup>2</sup>	0.7 kg
Variation in size	~
(UNI EN 438-2, 17:2019)	1 %
Resistance to abrasion	>20/25 Taber turns
(UNI EN 438-2, 10:2019)	
Resistance to cold liquids	A
(UNI EN 12720:2013)	A
Lightfastness (xenon arc lamp)*	
(UNI EN 438-2, 27:2019)	>4/5 Grey scale
Formaldehyde Emission	
Compliant with Annex 1 of the German	1
Chemical Prohibition Ordinance	•
(according to DIN EN 16516 and DIN EN 717-1)	
Certification	FSC www.fsc.org

\* The specific rating of lightfastness for each of the ALPIready products is available upon request.



### Helpful recommendations /

For correct counterbalance, we suggest using the same type of product on both sides of the panel, as advised by the EN 14323 standard. However, high-pressure laminate that has characteristics compatible with the outward-facing material can also be used. In any case, specific production tests must be carried out to evaluate the stability of the finished panel over time (three to seven days).

### Preconditioning /

We advise conditioning the product for at least 48 hours in the same room as the panel to which it will be affixed. Optimal conditions are 20° Celsius with a relative humidity of 40%-65%.

### Gluing with a steel-plate press /

The utmost care is needed in cleaning the plates of the press, in order to avoid dents or damage to the finished surface. A finished surface that is damaged by particles pressed between the metal plate and the decorative surface is difficult to repair. The protective film must always be lying perfectly smooth on the surface of ALPIready, in order to avoid pressing folds into the surface. Apply the veneer glue evenly, in the same quantity, on both sides of the panel. Use the right quantity of glue so that it does not squeeze out from the edges under pressure and damage the decorative surface.

Never allow the temperature to rise above 80° Celsius for durations no longer than 3 minutes when using thermosetting glue. The application of ALPIready on surfaces with an elevated coefficient of thermal expansion (metal and other surfaces) could lead to warping and delamination due to sudden changes in temperature and humidity.

### Gluing with contact adhesive /

Contact adhesives can be applied by hand or by machine. This must be done properly, in order to avoid blisters beneath the surface. Allow the solvent or water contained in the glue to evaporate completely.

### Please note /

As with natural wood, ALPIready surfaces cannot guarantee an absolute color match between different production batches. Slight differences of hue between different lots are not a defect.

As with natural wood, ALPIready reacts to sunlight and artificial light, both direct and indirect. A gradual change in the surface color over time is a natural phenomenon.

### Cleaning /

ALPIready surfaces are easy to clean with natural-fiber cloth moistened with water. Neutral, non-abrasive detergent may be used. Avoid the use of solvents such as acetone, nail polish remover or paint thinner.

### Storing /

ALPIready must be stored horizontally, panels face to face, in rooms with a temperature between 10° and 30° Celsius, relative humidity between 40% and 60%, arranged on designated pallets, never resting directly on the floor.

As with all wood surfaces, for good preservation over time, ALPIready must be protected from the sun by means of opaque, possibly dark, covering. Absolutely avoid contact, even temporary contact, with water and other liquids. Absolutely avoid condensation and dripping on the surface of the product.

The panels must be handled by two people.

We recommend using the product within 12 months of delivery.

For all additional clarifications, please contact the technical office at ALPI. This data sheet replaces and annuls any older information. The information and recommendations contained in this data sheet are based on current knowledge at ALPI and could be modified in the future in accordance with new findings, evaluations or production systems.

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Product Code 10.51F - Touch

Type ALPI Vienna Oak Flamed

Collection Wood
Evergreen

Texture

Flat Cut

Finish

Touch

Dimensions 3050x1300mm





# ALPIready /

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Each pattern is available with the most suitable finishes formulated to beautify the naturalness and color of the wood. ALPI also produces matching edge-banding for each pattern.

In line with the sustainable approach at ALPI and the company's constant striving for excellence in the use of natural resources, ALPIready is made with wood from responsibly managed forests FSC<sup>®</sup> (FSC-C084497).

### Application areas /

Furniture surfaces, interior-design surfaces, hotel interiors, surfaces in apartment buildings and residential complexes, boutiques, retail interiors, offices, public spaces and cabinetry for yachts and cruise ships.

### Finishes /

ALPIready is supplied with the most suitable finish.

Touch: Maintains the naturalness of the wood while being soft and pleasant to the touch.

Groove: Emphasizes the grain and textural quality while being like raw wood to the touch.

Wax: A matt finish rendering the delicate appearance of wax-treated wood.

Oil: A finish that enlivens the color of the wood while giving it the typical sheen of natural-oil treatments.

### Product /



- 1. Finish
- 2. ALPIlignum wood veneer
- 3. Adhesive
- 4. ALPIlignum wood veneer



Size	4'x8'/4'x10'
Nominal Thickness	1.0 mm
Weight per m <sup>2</sup>	0.7 kg
Variation in size	~
(UNI EN 438-2, 17:2019)	1 %
Resistance to abrasion	>20/25 Taber turns
(UNI EN 438-2, 10:2019)	
Resistance to cold liquids	A
(UNI EN 12720:2013)	A
Lightfastness (xenon arc lamp)*	
(UNI EN 438-2, 27:2019)	>4/5 Grey scale
Formaldehyde Emission	
Compliant with Annex 1 of the German	1
Chemical Prohibition Ordinance	•
(according to DIN EN 16516 and DIN EN 717-1)	
Certification	FSC www.fsc.org

\* The specific rating of lightfastness for each of the ALPIready products is available upon request.



### Helpful recommendations /

For correct counterbalance, we suggest using the same type of product on both sides of the panel, as advised by the EN 14323 standard. However, high-pressure laminate that has characteristics compatible with the outward-facing material can also be used. In any case, specific production tests must be carried out to evaluate the stability of the finished panel over time (three to seven days).

### Preconditioning /

We advise conditioning the product for at least 48 hours in the same room as the panel to which it will be affixed. Optimal conditions are 20° Celsius with a relative humidity of 40%-65%.

### Gluing with a steel-plate press /

The utmost care is needed in cleaning the plates of the press, in order to avoid dents or damage to the finished surface. A finished surface that is damaged by particles pressed between the metal plate and the decorative surface is difficult to repair. The protective film must always be lying perfectly smooth on the surface of ALPIready, in order to avoid pressing folds into the surface. Apply the veneer glue evenly, in the same quantity, on both sides of the panel. Use the right quantity of glue so that it does not squeeze out from the edges under pressure and damage the decorative surface.

Never allow the temperature to rise above 80° Celsius for durations no longer than 3 minutes when using thermosetting glue. The application of ALPIready on surfaces with an elevated coefficient of thermal expansion (metal and other surfaces) could lead to warping and delamination due to sudden changes in temperature and humidity.

### Gluing with contact adhesive /

Contact adhesives can be applied by hand or by machine. This must be done properly, in order to avoid blisters beneath the surface. Allow the solvent or water contained in the glue to evaporate completely.

### Please note /

As with natural wood, ALPIready surfaces cannot guarantee an absolute color match between different production batches. Slight differences of hue between different lots are not a defect.

As with natural wood, ALPIready reacts to sunlight and artificial light, both direct and indirect. A gradual change in the surface color over time is a natural phenomenon.

### Cleaning /

ALPIready surfaces are easy to clean with natural-fiber cloth moistened with water. Neutral, non-abrasive detergent may be used. Avoid the use of solvents such as acetone, nail polish remover or paint thinner.

### Storing /

ALPIready must be stored horizontally, panels face to face, in rooms with a temperature between 10° and 30° Celsius, relative humidity between 40% and 60%, arranged on designated pallets, never resting directly on the floor.

As with all wood surfaces, for good preservation over time, ALPIready must be protected from the sun by means of opaque, possibly dark, covering. Absolutely avoid contact, even temporary contact, with water and other liquids. Absolutely avoid condensation and dripping on the surface of the product.

The panels must be handled by two people.

We recommend using the product within 12 months of delivery.

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Product Code **10.61F (50.60) - Touch/Groove** Type **ALPI Oak** 

Collection Wood

Texture

Quartered

Finish Touch/Groove

Dimensions **4'x 8'** 

4 x 0 4'x 10'





# ALPIready /

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In line with the sustainable approach at ALPI and the company's constant striving for excellence in the use of natural resources, ALPIready is made with wood from responsibly managed forests FSC<sup>®</sup> (FSC-C084497).

### Application areas /

Furniture surfaces, interior-design surfaces, hotel interiors, surfaces in apartment buildings and residential complexes, boutiques, retail interiors, offices, public spaces and cabinetry for yachts and cruise ships.

### Finishes /

ALPIready is supplied with the most suitable finish.

Touch: Maintains the naturalness of the wood while being soft and pleasant to the touch.

Groove: Emphasizes the grain and textural quality while being like raw wood to the touch.

Wax: A matt finish rendering the delicate appearance of wax-treated wood.

Oil: A finish that enlivens the color of the wood while giving it the typical sheen of natural-oil treatments.

### Product /



- 1. Finish
- 2. ALPIlignum wood veneer
- 3. Adhesive
- 4. ALPIlignum wood veneer



Size	4'x8'/4'x10'
Nominal Thickness	1.0 mm
Weight per m <sup>2</sup>	0.7 kg
Variation in size	~
(UNI EN 438-2, 17:2019)	1 %
Resistance to abrasion	>20/25 Taber turns
(UNI EN 438-2, 10:2019)	
Resistance to cold liquids	A
(UNI EN 12720:2013)	A
Lightfastness (xenon arc lamp)*	
(UNI EN 438-2, 27:2019)	>4/5 Grey scale
Formaldehyde Emission	
Compliant with Annex 1 of the German	1
Chemical Prohibition Ordinance	•
(according to DIN EN 16516 and DIN EN 717-1)	
Certification	FSC www.fsc.org

\* The specific rating of lightfastness for each of the ALPIready products is available upon request.



### Helpful recommendations /

For correct counterbalance, we suggest using the same type of product on both sides of the panel, as advised by the EN 14323 standard. However, high-pressure laminate that has characteristics compatible with the outward-facing material can also be used. In any case, specific production tests must be carried out to evaluate the stability of the finished panel over time (three to seven days).

### Preconditioning /

We advise conditioning the product for at least 48 hours in the same room as the panel to which it will be affixed. Optimal conditions are 20° Celsius with a relative humidity of 40%-65%.

### Gluing with a steel-plate press /

The utmost care is needed in cleaning the plates of the press, in order to avoid dents or damage to the finished surface. A finished surface that is damaged by particles pressed between the metal plate and the decorative surface is difficult to repair. The protective film must always be lying perfectly smooth on the surface of ALPIready, in order to avoid pressing folds into the surface. Apply the veneer glue evenly, in the same quantity, on both sides of the panel. Use the right quantity of glue so that it does not squeeze out from the edges under pressure and damage the decorative surface.

Never allow the temperature to rise above 80° Celsius for durations no longer than 3 minutes when using thermosetting glue. The application of ALPIready on surfaces with an elevated coefficient of thermal expansion (metal and other surfaces) could lead to warping and delamination due to sudden changes in temperature and humidity.

### Gluing with contact adhesive /

Contact adhesives can be applied by hand or by machine. This must be done properly, in order to avoid blisters beneath the surface. Allow the solvent or water contained in the glue to evaporate completely.

### Please note /

As with natural wood, ALPIready surfaces cannot guarantee an absolute color match between different production batches. Slight differences of hue between different lots are not a defect.

As with natural wood, ALPIready reacts to sunlight and artificial light, both direct and indirect. A gradual change in the surface color over time is a natural phenomenon.

### Cleaning /

ALPIready surfaces are easy to clean with natural-fiber cloth moistened with water. Neutral, non-abrasive detergent may be used. Avoid the use of solvents such as acetone, nail polish remover or paint thinner.

### Storing /

ALPIready must be stored horizontally, panels face to face, in rooms with a temperature between 10° and 30° Celsius, relative humidity between 40% and 60%, arranged on designated pallets, never resting directly on the floor.

As with all wood surfaces, for good preservation over time, ALPIready must be protected from the sun by means of opaque, possibly dark, covering. Absolutely avoid contact, even temporary contact, with water and other liquids. Absolutely avoid condensation and dripping on the surface of the product.

The panels must be handled by two people.

We recommend using the product within 12 months of delivery.

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### Safety information /

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Product Code 10.65F - Groove

Type ALPI Smoke Grey Oak

Collection Wood Grey

Texture

Quartered

Finish

Groove

Dimensions

4'x 8' 4'x 10'





# ALPIready /

ALPIready is a prefinished wood surface, ready for application, made of two united layers of ALPIlignum veneer. ALPIready is an all-wood product, finished on the outward-facing side. The product is robust, flexible and easy to use. ALPIready shortens the time and effort spent on panel fabrication and installation.

Each pattern is available with the most suitable finishes formulated to beautify the naturalness and color of the wood. ALPI also produces matching edge-banding for each pattern.

In line with the sustainable approach at ALPI and the company's constant striving for excellence in the use of natural resources, ALPIready is made with wood from responsibly managed forests FSC<sup>®</sup> (FSC-C084497).

### Application areas /

Furniture surfaces, interior-design surfaces, hotel interiors, surfaces in apartment buildings and residential complexes, boutiques, retail interiors, offices, public spaces and cabinetry for yachts and cruise ships.

### Finishes /

ALPIready is supplied with the most suitable finish.

Touch: Maintains the naturalness of the wood while being soft and pleasant to the touch.

Groove: Emphasizes the grain and textural quality while being like raw wood to the touch.

Wax: A matt finish rendering the delicate appearance of wax-treated wood.

Oil: A finish that enlivens the color of the wood while giving it the typical sheen of natural-oil treatments.

### Product /



- 1. Finish
- 2. ALPIlignum wood veneer
- 3. Adhesive
- 4. ALPIlignum wood veneer



Size	4'x8'/4'x10'
Nominal Thickness	1.0 mm
Weight per m <sup>2</sup>	0.7 kg
Variation in size	~
(UNI EN 438-2, 17:2019)	1 %
Resistance to abrasion	>20/25 Taber turns
(UNI EN 438-2, 10:2019)	
Resistance to cold liquids	A
(UNI EN 12720:2013)	A
Lightfastness (xenon arc lamp)*	
(UNI EN 438-2, 27:2019)	>4/5 Grey scale
Formaldehyde Emission	
Compliant with Annex 1 of the German	1
Chemical Prohibition Ordinance	•
(according to DIN EN 16516 and DIN EN 717-1)	
Certification	FSC www.fsc.org

\* The specific rating of lightfastness for each of the ALPIready products is available upon request.



### Helpful recommendations /

For correct counterbalance, we suggest using the same type of product on both sides of the panel, as advised by the EN 14323 standard. However, high-pressure laminate that has characteristics compatible with the outward-facing material can also be used. In any case, specific production tests must be carried out to evaluate the stability of the finished panel over time (three to seven days).

### Preconditioning /

We advise conditioning the product for at least 48 hours in the same room as the panel to which it will be affixed. Optimal conditions are 20° Celsius with a relative humidity of 40%-65%.

### Gluing with a steel-plate press /

The utmost care is needed in cleaning the plates of the press, in order to avoid dents or damage to the finished surface. A finished surface that is damaged by particles pressed between the metal plate and the decorative surface is difficult to repair. The protective film must always be lying perfectly smooth on the surface of ALPIready, in order to avoid pressing folds into the surface. Apply the veneer glue evenly, in the same quantity, on both sides of the panel. Use the right quantity of glue so that it does not squeeze out from the edges under pressure and damage the decorative surface.

Never allow the temperature to rise above 80° Celsius for durations no longer than 3 minutes when using thermosetting glue. The application of ALPIready on surfaces with an elevated coefficient of thermal expansion (metal and other surfaces) could lead to warping and delamination due to sudden changes in temperature and humidity.

### Gluing with contact adhesive /

Contact adhesives can be applied by hand or by machine. This must be done properly, in order to avoid blisters beneath the surface. Allow the solvent or water contained in the glue to evaporate completely.

### Please note /

As with natural wood, ALPIready surfaces cannot guarantee an absolute color match between different production batches. Slight differences of hue between different lots are not a defect.

As with natural wood, ALPIready reacts to sunlight and artificial light, both direct and indirect. A gradual change in the surface color over time is a natural phenomenon.

### Cleaning /

ALPIready surfaces are easy to clean with natural-fiber cloth moistened with water. Neutral, non-abrasive detergent may be used. Avoid the use of solvents such as acetone, nail polish remover or paint thinner.

### Storing /

ALPIready must be stored horizontally, panels face to face, in rooms with a temperature between 10° and 30° Celsius, relative humidity between 40% and 60%, arranged on designated pallets, never resting directly on the floor.

As with all wood surfaces, for good preservation over time, ALPIready must be protected from the sun by means of opaque, possibly dark, covering. Absolutely avoid contact, even temporary contact, with water and other liquids. Absolutely avoid condensation and dripping on the surface of the product.

The panels must be handled by two people.

We recommend using the product within 12 months of delivery.

For all additional clarifications, please contact the technical office at ALPI. This data sheet replaces and annuls any older information. The information and recommendations contained in this data sheet are based on current knowledge at ALPI and could be modified in the future in accordance with new findings, evaluations or production systems.

Users should carry out their own assessment of the product to satisfy themselves that it is suitable for their requirements.

### Safety information /

Like all other ALPI products, ALPIready adheres to REACH legislation (the European Regulation on Registration, Evaluation, Authorization and Restriction of Chemicals), which rules that substances of very high concern and substances subject to authorization appear in concentrations of less than 0.1% by weight (REACH Annex XIV). ALPI products comply with the European Union Regulation 2019/1021 regarding persistent organic pollutants, which took effect on 20 June 2019. ALPI does not use metal-complex dyes.



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Product Code 10.69F (50.602) - Touch

Type ALPI Breeze Oak Collection Wood Sand Texture Planked

Finishes

Touch

Dimensions

4'x 10'





# ALPIready /

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Each pattern is available with the most suitable finishes formulated to beautify the naturalness and color of the wood. ALPI also produces matching edge-banding for each pattern.

In line with the sustainable approach at ALPI and the company's constant striving for excellence in the use of natural resources, ALPIready is made with wood from responsibly managed forests FSC<sup>®</sup> (FSC-C084497).

### Application areas /

Furniture surfaces, interior-design surfaces, hotel interiors, surfaces in apartment buildings and residential complexes, boutiques, retail interiors, offices, public spaces and cabinetry for yachts and cruise ships.

### Finishes /

ALPIready is supplied with the most suitable finish.

Touch: Maintains the naturalness of the wood while being soft and pleasant to the touch.

Groove: Emphasizes the grain and textural quality while being like raw wood to the touch.

Wax: A matt finish rendering the delicate appearance of wax-treated wood.

Oil: A finish that enlivens the color of the wood while giving it the typical sheen of natural-oil treatments.

### Product /



- 1. Finish
- 2. ALPIlignum wood veneer
- 3. Adhesive
- 4. ALPIlignum wood veneer



Size	4'x8'/4'x10'
Nominal Thickness	1.0 mm
Weight per m <sup>2</sup>	0.7 kg
Variation in size	~
(UNI EN 438-2, 17:2019)	1 %
Resistance to abrasion	>20/25 Taber turns
(UNI EN 438-2, 10:2019)	
Resistance to cold liquids	A
(UNI EN 12720:2013)	A
Lightfastness (xenon arc lamp)*	
(UNI EN 438-2, 27:2019)	>4/5 Grey scale
Formaldehyde Emission	
Compliant with Annex 1 of the German	1
Chemical Prohibition Ordinance	•
(according to DIN EN 16516 and DIN EN 717-1)	
Certification	FSC www.fsc.org

\* The specific rating of lightfastness for each of the ALPIready products is available upon request.



### Helpful recommendations /

For correct counterbalance, we suggest using the same type of product on both sides of the panel, as advised by the EN 14323 standard. However, high-pressure laminate that has characteristics compatible with the outward-facing material can also be used. In any case, specific production tests must be carried out to evaluate the stability of the finished panel over time (three to seven days).

### Preconditioning /

We advise conditioning the product for at least 48 hours in the same room as the panel to which it will be affixed. Optimal conditions are 20° Celsius with a relative humidity of 40%-65%.

### Gluing with a steel-plate press /

The utmost care is needed in cleaning the plates of the press, in order to avoid dents or damage to the finished surface. A finished surface that is damaged by particles pressed between the metal plate and the decorative surface is difficult to repair. The protective film must always be lying perfectly smooth on the surface of ALPIready, in order to avoid pressing folds into the surface. Apply the veneer glue evenly, in the same quantity, on both sides of the panel. Use the right quantity of glue so that it does not squeeze out from the edges under pressure and damage the decorative surface.

Never allow the temperature to rise above 80° Celsius for durations no longer than 3 minutes when using thermosetting glue. The application of ALPIready on surfaces with an elevated coefficient of thermal expansion (metal and other surfaces) could lead to warping and delamination due to sudden changes in temperature and humidity.

### Gluing with contact adhesive /

Contact adhesives can be applied by hand or by machine. This must be done properly, in order to avoid blisters beneath the surface. Allow the solvent or water contained in the glue to evaporate completely.

### Please note /

As with natural wood, ALPIready surfaces cannot guarantee an absolute color match between different production batches. Slight differences of hue between different lots are not a defect.

As with natural wood, ALPIready reacts to sunlight and artificial light, both direct and indirect. A gradual change in the surface color over time is a natural phenomenon.

### Cleaning /

ALPIready surfaces are easy to clean with natural-fiber cloth moistened with water. Neutral, non-abrasive detergent may be used. Avoid the use of solvents such as acetone, nail polish remover or paint thinner.

### Storing /

ALPIready must be stored horizontally, panels face to face, in rooms with a temperature between 10° and 30° Celsius, relative humidity between 40% and 60%, arranged on designated pallets, never resting directly on the floor.

As with all wood surfaces, for good preservation over time, ALPIready must be protected from the sun by means of opaque, possibly dark, covering. Absolutely avoid contact, even temporary contact, with water and other liquids. Absolutely avoid condensation and dripping on the surface of the product.

The panels must be handled by two people.

We recommend using the product within 12 months of delivery.

For all additional clarifications, please contact the technical office at ALPI. This data sheet replaces and annuls any older information. The information and recommendations contained in this data sheet are based on current knowledge at ALPI and could be modified in the future in accordance with new findings, evaluations or production systems.

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### Safety information /

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Product Code 10.74F - Wax

Type ALPI Teak

Collection Wood

Legacy

Curated by Piero Lissoni

Texture

Quartered

Finishes

Wax

Dimensions 3050x1300mm





# ALPIready /

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Each pattern is available with the most suitable finishes formulated to beautify the naturalness and color of the wood. ALPI also produces matching edge-banding for each pattern.

In line with the sustainable approach at ALPI and the company's constant striving for excellence in the use of natural resources, ALPIready is made with wood from responsibly managed forests FSC<sup>®</sup> (FSC-C084497).

### Application areas /

Furniture surfaces, interior-design surfaces, hotel interiors, surfaces in apartment buildings and residential complexes, boutiques, retail interiors, offices, public spaces and cabinetry for yachts and cruise ships.

### Finishes /

ALPIready is supplied with the most suitable finish.

Touch: Maintains the naturalness of the wood while being soft and pleasant to the touch.

Groove: Emphasizes the grain and textural quality while being like raw wood to the touch.

Wax: A matt finish rendering the delicate appearance of wax-treated wood.

Oil: A finish that enlivens the color of the wood while giving it the typical sheen of natural-oil treatments.

### Product /



- 1. Finish
- 2. ALPIlignum wood veneer
- 3. Adhesive
- 4. ALPIlignum wood veneer



Size	4'x8'/4'x10'
Nominal Thickness	1.0 mm
Weight per m <sup>2</sup>	0.7 kg
Variation in size	~
(UNI EN 438-2, 17:2019)	1 %
Resistance to abrasion	>20/25 Taber turns
(UNI EN 438-2, 10:2019)	
Resistance to cold liquids	A
(UNI EN 12720:2013)	A
Lightfastness (xenon arc lamp)*	
(UNI EN 438-2, 27:2019)	>4/5 Grey scale
Formaldehyde Emission	
Compliant with Annex 1 of the German	1
Chemical Prohibition Ordinance	•
(according to DIN EN 16516 and DIN EN 717-1)	
Certification	FSC www.fsc.org

\* The specific rating of lightfastness for each of the ALPIready products is available upon request.



### Helpful recommendations /

For correct counterbalance, we suggest using the same type of product on both sides of the panel, as advised by the EN 14323 standard. However, high-pressure laminate that has characteristics compatible with the outward-facing material can also be used. In any case, specific production tests must be carried out to evaluate the stability of the finished panel over time (three to seven days).

### Preconditioning /

We advise conditioning the product for at least 48 hours in the same room as the panel to which it will be affixed. Optimal conditions are 20° Celsius with a relative humidity of 40%-65%.

### Gluing with a steel-plate press /

The utmost care is needed in cleaning the plates of the press, in order to avoid dents or damage to the finished surface. A finished surface that is damaged by particles pressed between the metal plate and the decorative surface is difficult to repair. The protective film must always be lying perfectly smooth on the surface of ALPIready, in order to avoid pressing folds into the surface. Apply the veneer glue evenly, in the same quantity, on both sides of the panel. Use the right quantity of glue so that it does not squeeze out from the edges under pressure and damage the decorative surface.

Never allow the temperature to rise above 80° Celsius for durations no longer than 3 minutes when using thermosetting glue. The application of ALPIready on surfaces with an elevated coefficient of thermal expansion (metal and other surfaces) could lead to warping and delamination due to sudden changes in temperature and humidity.

### Gluing with contact adhesive /

Contact adhesives can be applied by hand or by machine. This must be done properly, in order to avoid blisters beneath the surface. Allow the solvent or water contained in the glue to evaporate completely.

### Please note /

As with natural wood, ALPIready surfaces cannot guarantee an absolute color match between different production batches. Slight differences of hue between different lots are not a defect.

As with natural wood, ALPIready reacts to sunlight and artificial light, both direct and indirect. A gradual change in the surface color over time is a natural phenomenon.

### Cleaning /

ALPIready surfaces are easy to clean with natural-fiber cloth moistened with water. Neutral, non-abrasive detergent may be used. Avoid the use of solvents such as acetone, nail polish remover or paint thinner.

### Storing /

ALPIready must be stored horizontally, panels face to face, in rooms with a temperature between 10° and 30° Celsius, relative humidity between 40% and 60%, arranged on designated pallets, never resting directly on the floor.

As with all wood surfaces, for good preservation over time, ALPIready must be protected from the sun by means of opaque, possibly dark, covering. Absolutely avoid contact, even temporary contact, with water and other liquids. Absolutely avoid condensation and dripping on the surface of the product.

The panels must be handled by two people.

We recommend using the product within 12 months of delivery.

For all additional clarifications, please contact the technical office at ALPI. This data sheet replaces and annuls any older information. The information and recommendations contained in this data sheet are based on current knowledge at ALPI and could be modified in the future in accordance with new findings, evaluations or production systems.

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### Safety information /

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Product Code 10.97F (50.67) - Groove

Type ALPI Deep Oak

Collection Wood **Chocolate** 

Texture

Quartered

Finishes

Groove

Dimensions

4'x 10'



# ALPIready /

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Each pattern is available with the most suitable finishes formulated to beautify the naturalness and color of the wood. ALPI also produces matching edge-banding for each pattern.

In line with the sustainable approach at ALPI and the company's constant striving for excellence in the use of natural resources, ALPIready is made with wood from responsibly managed forests FSC<sup>®</sup> (FSC-C084497).

### Application areas /

Furniture surfaces, interior-design surfaces, hotel interiors, surfaces in apartment buildings and residential complexes, boutiques, retail interiors, offices, public spaces and cabinetry for yachts and cruise ships.

### Finishes /

ALPIready is supplied with the most suitable finish.

Touch: Maintains the naturalness of the wood while being soft and pleasant to the touch.

Groove: Emphasizes the grain and textural quality while being like raw wood to the touch.

Wax: A matt finish rendering the delicate appearance of wax-treated wood.

Oil: A finish that enlivens the color of the wood while giving it the typical sheen of natural-oil treatments.

### Product /



- 1. Finish
- 2. ALPIlignum wood veneer
- 3. Adhesive
- 4. ALPIlignum wood veneer



Size	4'x8'/4'x10'
Nominal Thickness	1.0 mm
Weight per m <sup>2</sup>	0.7 kg
Variation in size	~
(UNI EN 438-2, 17:2019)	1 %
Resistance to abrasion	>20/25 Taber turns
(UNI EN 438-2, 10:2019)	
Resistance to cold liquids	A
(UNI EN 12720:2013)	A
Lightfastness (xenon arc lamp)*	
(UNI EN 438-2, 27:2019)	>4/5 Grey scale
Formaldehyde Emission	
Compliant with Annex 1 of the German	1
Chemical Prohibition Ordinance	•
(according to DIN EN 16516 and DIN EN 717-1)	
Certification	FSC www.fsc.org

\* The specific rating of lightfastness for each of the ALPIready products is available upon request.



### Helpful recommendations /

For correct counterbalance, we suggest using the same type of product on both sides of the panel, as advised by the EN 14323 standard. However, high-pressure laminate that has characteristics compatible with the outward-facing material can also be used. In any case, specific production tests must be carried out to evaluate the stability of the finished panel over time (three to seven days).

### Preconditioning /

We advise conditioning the product for at least 48 hours in the same room as the panel to which it will be affixed. Optimal conditions are 20° Celsius with a relative humidity of 40%-65%.

### Gluing with a steel-plate press /

The utmost care is needed in cleaning the plates of the press, in order to avoid dents or damage to the finished surface. A finished surface that is damaged by particles pressed between the metal plate and the decorative surface is difficult to repair. The protective film must always be lying perfectly smooth on the surface of ALPIready, in order to avoid pressing folds into the surface. Apply the veneer glue evenly, in the same quantity, on both sides of the panel. Use the right quantity of glue so that it does not squeeze out from the edges under pressure and damage the decorative surface.

Never allow the temperature to rise above 80° Celsius for durations no longer than 3 minutes when using thermosetting glue. The application of ALPIready on surfaces with an elevated coefficient of thermal expansion (metal and other surfaces) could lead to warping and delamination due to sudden changes in temperature and humidity.

### Gluing with contact adhesive /

Contact adhesives can be applied by hand or by machine. This must be done properly, in order to avoid blisters beneath the surface. Allow the solvent or water contained in the glue to evaporate completely.

### Please note /

As with natural wood, ALPIready surfaces cannot guarantee an absolute color match between different production batches. Slight differences of hue between different lots are not a defect.

As with natural wood, ALPIready reacts to sunlight and artificial light, both direct and indirect. A gradual change in the surface color over time is a natural phenomenon.

### Cleaning /

ALPIready surfaces are easy to clean with natural-fiber cloth moistened with water. Neutral, non-abrasive detergent may be used. Avoid the use of solvents such as acetone, nail polish remover or paint thinner.

### Storing /

ALPIready must be stored horizontally, panels face to face, in rooms with a temperature between 10° and 30° Celsius, relative humidity between 40% and 60%, arranged on designated pallets, never resting directly on the floor.

As with all wood surfaces, for good preservation over time, ALPIready must be protected from the sun by means of opaque, possibly dark, covering. Absolutely avoid contact, even temporary contact, with water and other liquids. Absolutely avoid condensation and dripping on the surface of the product.

The panels must be handled by two people.

We recommend using the product within 12 months of delivery.

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Product Code 11.11F (50.31) - Groove

Type ALPI Dark Grey Lati

Collection Wood **Grey** 

Texture

Quartered

Finish

Groove

Dimensions

4'x 8' 4'x 10'





# ALPIready /

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### Application areas /

Furniture surfaces, interior-design surfaces, hotel interiors, surfaces in apartment buildings and residential complexes, boutiques, retail interiors, offices, public spaces and cabinetry for yachts and cruise ships.

### Finishes /

ALPIready is supplied with the most suitable finish.

Touch: Maintains the naturalness of the wood while being soft and pleasant to the touch.

Groove: Emphasizes the grain and textural quality while being like raw wood to the touch.

Wax: A matt finish rendering the delicate appearance of wax-treated wood.

Oil: A finish that enlivens the color of the wood while giving it the typical sheen of natural-oil treatments.

### Product /



- 1. Finish
- 2. ALPIlignum wood veneer
- 3. Adhesive
- 4. ALPIlignum wood veneer


Size	4'x8'/4'x10'
Nominal Thickness	1.0 mm
Weight per m <sup>2</sup>	0.7 kg
Variation in size	~
(UNI EN 438-2, 17:2019)	1 %
Resistance to abrasion	>20/25 Taber turns
(UNI EN 438-2, 10:2019)	
Resistance to cold liquids	A
(UNI EN 12720:2013)	A
Lightfastness (xenon arc lamp)*	
(UNI EN 438-2, 27:2019)	>4/5 Grey scale
Formaldehyde Emission	
Compliant with Annex 1 of the German	1
Chemical Prohibition Ordinance	•
(according to DIN EN 16516 and DIN EN 717-1)	
Certification	FSC www.fsc.org



#### Helpful recommendations /

For correct counterbalance, we suggest using the same type of product on both sides of the panel, as advised by the EN 14323 standard. However, high-pressure laminate that has characteristics compatible with the outward-facing material can also be used. In any case, specific production tests must be carried out to evaluate the stability of the finished panel over time (three to seven days).

#### Preconditioning /

We advise conditioning the product for at least 48 hours in the same room as the panel to which it will be affixed. Optimal conditions are 20° Celsius with a relative humidity of 40%-65%.

#### Gluing with a steel-plate press /

The utmost care is needed in cleaning the plates of the press, in order to avoid dents or damage to the finished surface. A finished surface that is damaged by particles pressed between the metal plate and the decorative surface is difficult to repair. The protective film must always be lying perfectly smooth on the surface of ALPIready, in order to avoid pressing folds into the surface. Apply the veneer glue evenly, in the same quantity, on both sides of the panel. Use the right quantity of glue so that it does not squeeze out from the edges under pressure and damage the decorative surface.

Never allow the temperature to rise above 80° Celsius for durations no longer than 3 minutes when using thermosetting glue. The application of ALPIready on surfaces with an elevated coefficient of thermal expansion (metal and other surfaces) could lead to warping and delamination due to sudden changes in temperature and humidity.

#### Gluing with contact adhesive /

Contact adhesives can be applied by hand or by machine. This must be done properly, in order to avoid blisters beneath the surface. Allow the solvent or water contained in the glue to evaporate completely.

#### Please note /

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#### Cleaning /

ALPIready surfaces are easy to clean with natural-fiber cloth moistened with water. Neutral, non-abrasive detergent may be used. Avoid the use of solvents such as acetone, nail polish remover or paint thinner.

#### Storing /

ALPIready must be stored horizontally, panels face to face, in rooms with a temperature between 10° and 30° Celsius, relative humidity between 40% and 60%, arranged on designated pallets, never resting directly on the floor.

As with all wood surfaces, for good preservation over time, ALPIready must be protected from the sun by means of opaque, possibly dark, covering. Absolutely avoid contact, even temporary contact, with water and other liquids. Absolutely avoid condensation and dripping on the surface of the product.

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Product Code 12.11F - Wax

Type ALPI Xilo Noce Italiano Flamed

Collection Wood Evergreen

Curated by Piero Lissoni

Texture Flat Cut

\_\_\_\_\_

Finishes

Wax

Dimensions 4'x 10'





## ALPIready Technical Features /

## ALPIready /

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In line with the sustainable approach at ALPI and the company's constant striving for excellence in the use of natural resources, ALPIready is made with wood from responsibly managed forests FSC<sup>®</sup> (FSC-C084497).

#### Application areas /

Furniture surfaces, interior-design surfaces, hotel interiors, surfaces in apartment buildings and residential complexes, boutiques, retail interiors, offices, public spaces and cabinetry for yachts and cruise ships.

#### Finishes /

ALPIready is supplied with the most suitable finish.

Touch: Maintains the naturalness of the wood while being soft and pleasant to the touch.

Groove: Emphasizes the grain and textural quality while being like raw wood to the touch.

Wax: A matt finish rendering the delicate appearance of wax-treated wood.

Oil: A finish that enlivens the color of the wood while giving it the typical sheen of natural-oil treatments.

#### Product /



- 1. Finish
- 2. ALPIlignum wood veneer
- 3. Adhesive
- 4. ALPIlignum wood veneer



Available with matching edge-banding in wood.

Size	4'x8'/4'x10'
Nominal Thickness	1.0 mm
Weight per m <sup>2</sup>	0.7 kg
Variation in size	~
(UNI EN 438-2, 17:2019)	1 %
Resistance to abrasion	>20/25 Taber turns
(UNI EN 438-2, 10:2019)	
Resistance to cold liquids	A
(UNI EN 12720:2013)	A
Lightfastness (xenon arc lamp)*	
(UNI EN 438-2, 27:2019)	>4/5 Grey scale
Formaldehyde Emission	
Compliant with Annex 1 of the German	1
Chemical Prohibition Ordinance	•
(according to DIN EN 16516 and DIN EN 717-1)	
Certification	FSC www.fsc.org



#### Helpful recommendations /

For correct counterbalance, we suggest using the same type of product on both sides of the panel, as advised by the EN 14323 standard. However, high-pressure laminate that has characteristics compatible with the outward-facing material can also be used. In any case, specific production tests must be carried out to evaluate the stability of the finished panel over time (three to seven days).

#### Preconditioning /

We advise conditioning the product for at least 48 hours in the same room as the panel to which it will be affixed. Optimal conditions are 20° Celsius with a relative humidity of 40%-65%.

#### Gluing with a steel-plate press /

The utmost care is needed in cleaning the plates of the press, in order to avoid dents or damage to the finished surface. A finished surface that is damaged by particles pressed between the metal plate and the decorative surface is difficult to repair. The protective film must always be lying perfectly smooth on the surface of ALPIready, in order to avoid pressing folds into the surface. Apply the veneer glue evenly, in the same quantity, on both sides of the panel. Use the right quantity of glue so that it does not squeeze out from the edges under pressure and damage the decorative surface.

Never allow the temperature to rise above 80° Celsius for durations no longer than 3 minutes when using thermosetting glue. The application of ALPIready on surfaces with an elevated coefficient of thermal expansion (metal and other surfaces) could lead to warping and delamination due to sudden changes in temperature and humidity.

#### Gluing with contact adhesive /

Contact adhesives can be applied by hand or by machine. This must be done properly, in order to avoid blisters beneath the surface. Allow the solvent or water contained in the glue to evaporate completely.

#### Please note /

As with natural wood, ALPIready surfaces cannot guarantee an absolute color match between different production batches. Slight differences of hue between different lots are not a defect.

As with natural wood, ALPIready reacts to sunlight and artificial light, both direct and indirect. A gradual change in the surface color over time is a natural phenomenon.

#### Cleaning /

ALPIready surfaces are easy to clean with natural-fiber cloth moistened with water. Neutral, non-abrasive detergent may be used. Avoid the use of solvents such as acetone, nail polish remover or paint thinner.

#### Storing /

ALPIready must be stored horizontally, panels face to face, in rooms with a temperature between 10° and 30° Celsius, relative humidity between 40% and 60%, arranged on designated pallets, never resting directly on the floor.

As with all wood surfaces, for good preservation over time, ALPIready must be protected from the sun by means of opaque, possibly dark, covering. Absolutely avoid contact, even temporary contact, with water and other liquids. Absolutely avoid condensation and dripping on the surface of the product.

The panels must be handled by two people.

We recommend using the product within 12 months of delivery.

For all additional clarifications, please contact the technical office at ALPI. This data sheet replaces and annuls any older information. The information and recommendations contained in this data sheet are based on current knowledge at ALPI and could be modified in the future in accordance with new findings, evaluations or production systems.

Users should carry out their own assessment of the product to satisfy themselves that it is suitable for their requirements.

## Safety information /

Like all other ALPI products, ALPIready adheres to REACH legislation (the European Regulation on Registration, Evaluation, Authorization and Restriction of Chemicals), which rules that substances of very high concern and substances subject to authorization appear in concentrations of less than 0.1% by weight (REACH Annex XIV). ALPI products comply with the European Union Regulation 2019/1021 regarding persistent organic pollutants, which took effect on 20 June 2019. ALPI does not use metal-complex dyes.



## Disclaimer /

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Product Code 12.12F - Wax

Type ALPI Xilo Noce Italiano Striped

Collection Wood Evergreen

Curated by Piero Lissoni

Texture

Quartered

Finishes

Wax

Dimensions 4'x 10'





## ALPIready Technical Features /

## ALPIready /

ALPIready is a prefinished wood surface, ready for application, made of two united layers of ALPIlignum veneer. ALPIready is an all-wood product, finished on the outward-facing side. The product is robust, flexible and easy to use. ALPIready shortens the time and effort spent on panel fabrication and installation.

Each pattern is available with the most suitable finishes formulated to beautify the naturalness and color of the wood. ALPI also produces matching edge-banding for each pattern.

In line with the sustainable approach at ALPI and the company's constant striving for excellence in the use of natural resources, ALPIready is made with wood from responsibly managed forests FSC<sup>®</sup> (FSC-C084497).

#### Application areas /

Furniture surfaces, interior-design surfaces, hotel interiors, surfaces in apartment buildings and residential complexes, boutiques, retail interiors, offices, public spaces and cabinetry for yachts and cruise ships.

#### Finishes /

ALPIready is supplied with the most suitable finish.

Touch: Maintains the naturalness of the wood while being soft and pleasant to the touch.

Groove: Emphasizes the grain and textural quality while being like raw wood to the touch.

Wax: A matt finish rendering the delicate appearance of wax-treated wood.

Oil: A finish that enlivens the color of the wood while giving it the typical sheen of natural-oil treatments.

#### Product /



- 1. Finish
- 2. ALPIlignum wood veneer
- 3. Adhesive
- 4. ALPIlignum wood veneer



Available with matching edge-banding in wood.

Size	4'x8'/4'x10'
Nominal Thickness	1.0 mm
Weight per m <sup>2</sup>	0.7 kg
Variation in size	~
(UNI EN 438-2, 17:2019)	1 %
Resistance to abrasion	>20/25 Taber turns
(UNI EN 438-2, 10:2019)	
Resistance to cold liquids	A
(UNI EN 12720:2013)	A
Lightfastness (xenon arc lamp)*	
(UNI EN 438-2, 27:2019)	>4/5 Grey scale
Formaldehyde Emission	
Compliant with Annex 1 of the German	1
Chemical Prohibition Ordinance	•
(according to DIN EN 16516 and DIN EN 717-1)	
Certification	FSC www.fsc.org



#### Helpful recommendations /

For correct counterbalance, we suggest using the same type of product on both sides of the panel, as advised by the EN 14323 standard. However, high-pressure laminate that has characteristics compatible with the outward-facing material can also be used. In any case, specific production tests must be carried out to evaluate the stability of the finished panel over time (three to seven days).

#### Preconditioning /

We advise conditioning the product for at least 48 hours in the same room as the panel to which it will be affixed. Optimal conditions are 20° Celsius with a relative humidity of 40%-65%.

#### Gluing with a steel-plate press /

The utmost care is needed in cleaning the plates of the press, in order to avoid dents or damage to the finished surface. A finished surface that is damaged by particles pressed between the metal plate and the decorative surface is difficult to repair. The protective film must always be lying perfectly smooth on the surface of ALPIready, in order to avoid pressing folds into the surface. Apply the veneer glue evenly, in the same quantity, on both sides of the panel. Use the right quantity of glue so that it does not squeeze out from the edges under pressure and damage the decorative surface.

Never allow the temperature to rise above 80° Celsius for durations no longer than 3 minutes when using thermosetting glue. The application of ALPIready on surfaces with an elevated coefficient of thermal expansion (metal and other surfaces) could lead to warping and delamination due to sudden changes in temperature and humidity.

#### Gluing with contact adhesive /

Contact adhesives can be applied by hand or by machine. This must be done properly, in order to avoid blisters beneath the surface. Allow the solvent or water contained in the glue to evaporate completely.

#### Please note /

As with natural wood, ALPIready surfaces cannot guarantee an absolute color match between different production batches. Slight differences of hue between different lots are not a defect.

As with natural wood, ALPIready reacts to sunlight and artificial light, both direct and indirect. A gradual change in the surface color over time is a natural phenomenon.

#### Cleaning /

ALPIready surfaces are easy to clean with natural-fiber cloth moistened with water. Neutral, non-abrasive detergent may be used. Avoid the use of solvents such as acetone, nail polish remover or paint thinner.

#### Storing /

ALPIready must be stored horizontally, panels face to face, in rooms with a temperature between 10° and 30° Celsius, relative humidity between 40% and 60%, arranged on designated pallets, never resting directly on the floor.

As with all wood surfaces, for good preservation over time, ALPIready must be protected from the sun by means of opaque, possibly dark, covering. Absolutely avoid contact, even temporary contact, with water and other liquids. Absolutely avoid condensation and dripping on the surface of the product.

The panels must be handled by two people.

We recommend using the product within 12 months of delivery.

For all additional clarifications, please contact the technical office at ALPI. This data sheet replaces and annuls any older information. The information and recommendations contained in this data sheet are based on current knowledge at ALPI and could be modified in the future in accordance with new findings, evaluations or production systems.

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## Safety information /

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## Disclaimer /

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Product Code 12.26F - Wax

Type ALPI Santos

Collection Wood

Legacy

Curated by Piero Lissoni

Texture

Flat Cut

Finishes

Wax

Dimensions

4'x 10'





## ALPIready Technical Features /

## ALPIready /

ALPIready is a prefinished wood surface, ready for application, made of two united layers of ALPIlignum veneer. ALPIready is an all-wood product, finished on the outward-facing side. The product is robust, flexible and easy to use. ALPIready shortens the time and effort spent on panel fabrication and installation.

Each pattern is available with the most suitable finishes formulated to beautify the naturalness and color of the wood. ALPI also produces matching edge-banding for each pattern.

In line with the sustainable approach at ALPI and the company's constant striving for excellence in the use of natural resources, ALPIready is made with wood from responsibly managed forests FSC<sup>®</sup> (FSC-C084497).

#### Application areas /

Furniture surfaces, interior-design surfaces, hotel interiors, surfaces in apartment buildings and residential complexes, boutiques, retail interiors, offices, public spaces and cabinetry for yachts and cruise ships.

#### Finishes /

ALPIready is supplied with the most suitable finish.

Touch: Maintains the naturalness of the wood while being soft and pleasant to the touch.

Groove: Emphasizes the grain and textural quality while being like raw wood to the touch.

Wax: A matt finish rendering the delicate appearance of wax-treated wood.

Oil: A finish that enlivens the color of the wood while giving it the typical sheen of natural-oil treatments.

#### Product /



- 1. Finish
- 2. ALPIlignum wood veneer
- 3. Adhesive
- 4. ALPIlignum wood veneer



Available with matching edge-banding in wood.

Size	4'x8'/4'x10'
Nominal Thickness	1.0 mm
Weight per m <sup>2</sup>	0.7 kg
Variation in size	~
(UNI EN 438-2, 17:2019)	1 %
Resistance to abrasion	>20/25 Taber turns
(UNI EN 438-2, 10:2019)	
Resistance to cold liquids	A
(UNI EN 12720:2013)	A
Lightfastness (xenon arc lamp)*	
(UNI EN 438-2, 27:2019)	>4/5 Grey scale
Formaldehyde Emission	
Compliant with Annex 1 of the German	1
Chemical Prohibition Ordinance	•
(according to DIN EN 16516 and DIN EN 717-1)	
Certification	FSC www.fsc.org



#### Helpful recommendations /

For correct counterbalance, we suggest using the same type of product on both sides of the panel, as advised by the EN 14323 standard. However, high-pressure laminate that has characteristics compatible with the outward-facing material can also be used. In any case, specific production tests must be carried out to evaluate the stability of the finished panel over time (three to seven days).

#### Preconditioning /

We advise conditioning the product for at least 48 hours in the same room as the panel to which it will be affixed. Optimal conditions are 20° Celsius with a relative humidity of 40%-65%.

#### Gluing with a steel-plate press /

The utmost care is needed in cleaning the plates of the press, in order to avoid dents or damage to the finished surface. A finished surface that is damaged by particles pressed between the metal plate and the decorative surface is difficult to repair. The protective film must always be lying perfectly smooth on the surface of ALPIready, in order to avoid pressing folds into the surface. Apply the veneer glue evenly, in the same quantity, on both sides of the panel. Use the right quantity of glue so that it does not squeeze out from the edges under pressure and damage the decorative surface.

Never allow the temperature to rise above 80° Celsius for durations no longer than 3 minutes when using thermosetting glue. The application of ALPIready on surfaces with an elevated coefficient of thermal expansion (metal and other surfaces) could lead to warping and delamination due to sudden changes in temperature and humidity.

#### Gluing with contact adhesive /

Contact adhesives can be applied by hand or by machine. This must be done properly, in order to avoid blisters beneath the surface. Allow the solvent or water contained in the glue to evaporate completely.

#### Please note /

As with natural wood, ALPIready surfaces cannot guarantee an absolute color match between different production batches. Slight differences of hue between different lots are not a defect.

As with natural wood, ALPIready reacts to sunlight and artificial light, both direct and indirect. A gradual change in the surface color over time is a natural phenomenon.

#### Cleaning /

ALPIready surfaces are easy to clean with natural-fiber cloth moistened with water. Neutral, non-abrasive detergent may be used. Avoid the use of solvents such as acetone, nail polish remover or paint thinner.

#### Storing /

ALPIready must be stored horizontally, panels face to face, in rooms with a temperature between 10° and 30° Celsius, relative humidity between 40% and 60%, arranged on designated pallets, never resting directly on the floor.

As with all wood surfaces, for good preservation over time, ALPIready must be protected from the sun by means of opaque, possibly dark, covering. Absolutely avoid contact, even temporary contact, with water and other liquids. Absolutely avoid condensation and dripping on the surface of the product.

The panels must be handled by two people.

We recommend using the product within 12 months of delivery.

For all additional clarifications, please contact the technical office at ALPI. This data sheet replaces and annuls any older information. The information and recommendations contained in this data sheet are based on current knowledge at ALPI and could be modified in the future in accordance with new findings, evaluations or production systems.

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## Safety information /

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## Disclaimer /

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Product Code 12.42F - Oil

Type ALPI Makassar Ebony I

Collection Wood

Legacy

Curated by Piero Lissoni

Texture

Quartered

Finishes

Oil

Dimensions

4'x 10'



## ALPIready Technical Features /

## ALPIready /

ALPIready is a prefinished wood surface, ready for application, made of two united layers of ALPIlignum veneer. ALPIready is an all-wood product, finished on the outward-facing side. The product is robust, flexible and easy to use. ALPIready shortens the time and effort spent on panel fabrication and installation.

Each pattern is available with the most suitable finishes formulated to beautify the naturalness and color of the wood. ALPI also produces matching edge-banding for each pattern.

In line with the sustainable approach at ALPI and the company's constant striving for excellence in the use of natural resources, ALPIready is made with wood from responsibly managed forests FSC<sup>®</sup> (FSC-C084497).

#### Application areas /

Furniture surfaces, interior-design surfaces, hotel interiors, surfaces in apartment buildings and residential complexes, boutiques, retail interiors, offices, public spaces and cabinetry for yachts and cruise ships.

#### Finishes /

ALPIready is supplied with the most suitable finish.

Touch: Maintains the naturalness of the wood while being soft and pleasant to the touch.

Groove: Emphasizes the grain and textural quality while being like raw wood to the touch.

Wax: A matt finish rendering the delicate appearance of wax-treated wood.

Oil: A finish that enlivens the color of the wood while giving it the typical sheen of natural-oil treatments.

#### Product /



- 1. Finish
- 2. ALPIlignum wood veneer
- 3. Adhesive
- 4. ALPIlignum wood veneer



Available with matching edge-banding in wood.

Size	4'x8'/4'x10'
Nominal Thickness	1.0 mm
Weight per m <sup>2</sup>	0.7 kg
Variation in size	~
(UNI EN 438-2, 17:2019)	1 %
Resistance to abrasion	>20/25 Taber turns
(UNI EN 438-2, 10:2019)	
Resistance to cold liquids	A
(UNI EN 12720:2013)	A
Lightfastness (xenon arc lamp)*	
(UNI EN 438-2, 27:2019)	>4/5 Grey scale
Formaldehyde Emission	
Compliant with Annex 1 of the German	1
Chemical Prohibition Ordinance	•
(according to DIN EN 16516 and DIN EN 717-1)	
Certification	FSC www.fsc.org



#### Helpful recommendations /

For correct counterbalance, we suggest using the same type of product on both sides of the panel, as advised by the EN 14323 standard. However, high-pressure laminate that has characteristics compatible with the outward-facing material can also be used. In any case, specific production tests must be carried out to evaluate the stability of the finished panel over time (three to seven days).

#### Preconditioning /

We advise conditioning the product for at least 48 hours in the same room as the panel to which it will be affixed. Optimal conditions are 20° Celsius with a relative humidity of 40%-65%.

#### Gluing with a steel-plate press /

The utmost care is needed in cleaning the plates of the press, in order to avoid dents or damage to the finished surface. A finished surface that is damaged by particles pressed between the metal plate and the decorative surface is difficult to repair. The protective film must always be lying perfectly smooth on the surface of ALPIready, in order to avoid pressing folds into the surface. Apply the veneer glue evenly, in the same quantity, on both sides of the panel. Use the right quantity of glue so that it does not squeeze out from the edges under pressure and damage the decorative surface.

Never allow the temperature to rise above 80° Celsius for durations no longer than 3 minutes when using thermosetting glue. The application of ALPIready on surfaces with an elevated coefficient of thermal expansion (metal and other surfaces) could lead to warping and delamination due to sudden changes in temperature and humidity.

#### Gluing with contact adhesive /

Contact adhesives can be applied by hand or by machine. This must be done properly, in order to avoid blisters beneath the surface. Allow the solvent or water contained in the glue to evaporate completely.

#### Please note /

As with natural wood, ALPIready surfaces cannot guarantee an absolute color match between different production batches. Slight differences of hue between different lots are not a defect.

As with natural wood, ALPIready reacts to sunlight and artificial light, both direct and indirect. A gradual change in the surface color over time is a natural phenomenon.

#### Cleaning /

ALPIready surfaces are easy to clean with natural-fiber cloth moistened with water. Neutral, non-abrasive detergent may be used. Avoid the use of solvents such as acetone, nail polish remover or paint thinner.

#### Storing /

ALPIready must be stored horizontally, panels face to face, in rooms with a temperature between 10° and 30° Celsius, relative humidity between 40% and 60%, arranged on designated pallets, never resting directly on the floor.

As with all wood surfaces, for good preservation over time, ALPIready must be protected from the sun by means of opaque, possibly dark, covering. Absolutely avoid contact, even temporary contact, with water and other liquids. Absolutely avoid condensation and dripping on the surface of the product.

The panels must be handled by two people.

We recommend using the product within 12 months of delivery.

For all additional clarifications, please contact the technical office at ALPI. This data sheet replaces and annuls any older information. The information and recommendations contained in this data sheet are based on current knowledge at ALPI and could be modified in the future in accordance with new findings, evaluations or production systems.

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## Safety information /

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# ALPI

# ALPIready /

Product Code 12.44F - Oil

Type ALPI Amara Ebony

Collection Wood Chocolate

Curated by Piero Lissoni

Texture Quartered

Finishes

Oil

Dimensions **4'x10'** 

www.alpi.us

AL Plready Technical Features /

## ALPIready /

ALPIready is a prefinished wood surface, ready for application, made of two united layers of ALPIlignum veneer. ALPIready is an all-wood product, finished on the outward-facing side. The product is robust, flexible and easy to use. ALPIready shortens the time and effort spent on panel fabrication and installation.

Each pattern is available with the most suitable finishes formulated to beautify the naturalness and color of the wood. ALPI also produces matching edge-banding for each pattern.

In line with the sustainable approach at ALPI and the company's constant striving for excellence in the use of natural resources, ALPIready is made with wood from responsibly managed forests FSC<sup>®</sup> (FSC-C084497).

#### Application areas/

Furniture surfaces, interior-design surfaces, hotel interiors, surfaces in apartment buildings and residential complexes, boutiques, retail interiors, offices, public spaces and cabinetry for yachts and cruise ships.

#### Finishes /

ALPIready is supplied with the most suitable finish.

Touch: Maintains the naturalness of the wood while being soft and pleasant to the touch. Groove: Emphasizes the grain and textural quality while being like raw wood to the touch. Wax: A matte finish rendering the delicate appearance of wax-treated wood. Oil: A finish that enlivens the color of the wood while giving it the typical sheen of natural-oil treatments.

Product /



1. Finish

- 2. ALPIlignum wood veneer
- 3. ALPIlignum wood veneer



Matching prefinished Edgebanding is available.

# ALPI

## ALPIready Technical Features /

## ALPIready /

Size	4'x8'/4'x10'
Nominal Thickness	1.0 mm
Weight per m <sup>2</sup>	0.7 kg
Variation in size	
(UNI EN 438-2, 17:2019)	1 %
Resistance to abrasion	>20/25 Taber turns
(UNI EN 438-2, 10:2019)	
Resistance to cold liquids	
(UNI EN 12720:2013)	A
Lightfastness (xenon arc lamp)*	
(UNI EN 438-2, 27:2019)	>4/5 Grey scale
Formaldehyde Emission	
Compliant with Annex 1 of the German	J
Chemical Prohibition Ordinance	
(according to DIN EN 16516 and DIN EN 717-1)	
Certification	The mark of responsible forestry www.fsc.org

#### Helpful recommendations /

For correct counterbalance, we suggest using the same type of product on both sides of the panel, as advised by the EN 14323 standard. However, high-pressure laminate that has characteristics compatible with the outward-facing material can also be used. In any case, specific production tests must be carried out to evaluate the stability of the finished panel over time (three to seven days).

#### Preconditioning /

We advise conditioning the product for at least 48 hours in the same room as the panel to which it will be affixed. Optimal conditions are 20° Celsius with a relative humidity of 40%-65%.

#### Gluing with a steel-plate press/

The utmost care is needed in cleaning the plates of the press, in order to avoid dents or damage to the finished surface. A finished surface that is damaged by particles pressed between the metal plate and the decorative surface is difficult to repair. The protective film must always be lying perfectly smooth on the surface of ALPIready, in order to avoid pressing folds into the surface.

Apply the veneer glue evenly, in the same quantity, on both sides of the panel. Use the right quantity of glue so that it does not squeeze out from the edges under pressure and damage the decorative surface.

Never allow the temperature to rise above 80° Celsius for durations no longer than 3 minutes when using thermosetting glue. The application of ALPIready on surfaces with an elevated coefficient of thermal expansion (metal and other surfaces) could lead to warping and delamination due to sudden changes in temperature and humidity.

#### Gluing with contact adhesive /

Contact adhesives can be applied by hand or by machine. This must be done properly, in order to avoid blisters beneath the surface. Allow the solvent or water contained in the glue to evaporate completely.

#### Please note /

As with natural wood, ALPIready surfaces cannot guarantee an absolute color match between different production batches. Slight differences of hue between different lots are not a defect.

As with natural wood, ALPIready reacts to sunlight and artificial light, both direct and indirect. A gradual change in the surface color over time is a natural phenomenon.

#### Cleaning /

ALPIready surfaces are easy to clean with natural-fiber cloth moistened with water. Neutral, non-abrasive detergent may be used. Avoid the use of solvents such as acetone, nail polish remover or paint thinner.

#### Storing /

ALPIready must be stored horizontally, panels face to face, in rooms with a temperature between 10° and 30° Celsius, relative humidity between 40% and 60%, arranged on designated pallets, never resting directly on the floor.

As with all wood surfaces, for good preservation over time, ALPIready must be protected from the sun by means of opaque, possibly dark, covering. Absolutely avoid contact, even temporary contact, with water and other liquids. Absolutely avoid condensation and dripping on the surface of the product.

The panels must be handled by two people.

We recommend using the product within 12 months of delivery.

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#### Safety information /

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Product Code 12.44F - Oil

Type ALPI Amara Ebony

Collection Wood

Legacy

Curated by Piero Lissoni

Texture

Quartered

Finishes

Oil

Dimensions

4'x 10'





## ALPIready Technical Features /

## ALPIready /

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Each pattern is available with the most suitable finishes formulated to beautify the naturalness and color of the wood. ALPI also produces matching edge-banding for each pattern.

In line with the sustainable approach at ALPI and the company's constant striving for excellence in the use of natural resources, ALPIready is made with wood from responsibly managed forests FSC<sup>®</sup> (FSC-C084497).

#### Application areas /

Furniture surfaces, interior-design surfaces, hotel interiors, surfaces in apartment buildings and residential complexes, boutiques, retail interiors, offices, public spaces and cabinetry for yachts and cruise ships.

#### Finishes /

ALPIready is supplied with the most suitable finish.

Touch: Maintains the naturalness of the wood while being soft and pleasant to the touch.

Groove: Emphasizes the grain and textural quality while being like raw wood to the touch.

Wax: A matt finish rendering the delicate appearance of wax-treated wood.

Oil: A finish that enlivens the color of the wood while giving it the typical sheen of natural-oil treatments.

#### Product /



- 1. Finish
- 2. ALPIlignum wood veneer
- 3. Adhesive
- 4. ALPIlignum wood veneer



Available with matching edge-banding in wood.

Size	4'x8'/4'x10'
Nominal Thickness	1.0 mm
Weight per m <sup>2</sup>	0.7 kg
Variation in size	~
(UNI EN 438-2, 17:2019)	1 %
Resistance to abrasion	>20/25 Taber turns
(UNI EN 438-2, 10:2019)	
Resistance to cold liquids	A
(UNI EN 12720:2013)	A
Lightfastness (xenon arc lamp)*	
(UNI EN 438-2, 27:2019)	>4/5 Grey scale
Formaldehyde Emission	
Compliant with Annex 1 of the German	1
Chemical Prohibition Ordinance	•
(according to DIN EN 16516 and DIN EN 717-1)	
Certification	FSC www.fsc.org



#### Helpful recommendations /

For correct counterbalance, we suggest using the same type of product on both sides of the panel, as advised by the EN 14323 standard. However, high-pressure laminate that has characteristics compatible with the outward-facing material can also be used. In any case, specific production tests must be carried out to evaluate the stability of the finished panel over time (three to seven days).

#### Preconditioning /

We advise conditioning the product for at least 48 hours in the same room as the panel to which it will be affixed. Optimal conditions are 20° Celsius with a relative humidity of 40%-65%.

#### Gluing with a steel-plate press /

The utmost care is needed in cleaning the plates of the press, in order to avoid dents or damage to the finished surface. A finished surface that is damaged by particles pressed between the metal plate and the decorative surface is difficult to repair. The protective film must always be lying perfectly smooth on the surface of ALPIready, in order to avoid pressing folds into the surface. Apply the veneer glue evenly, in the same quantity, on both sides of the panel. Use the right quantity of glue so that it does not squeeze out from the edges under pressure and damage the decorative surface.

Never allow the temperature to rise above 80° Celsius for durations no longer than 3 minutes when using thermosetting glue. The application of ALPIready on surfaces with an elevated coefficient of thermal expansion (metal and other surfaces) could lead to warping and delamination due to sudden changes in temperature and humidity.

#### Gluing with contact adhesive /

Contact adhesives can be applied by hand or by machine. This must be done properly, in order to avoid blisters beneath the surface. Allow the solvent or water contained in the glue to evaporate completely.

#### Please note /

As with natural wood, ALPIready surfaces cannot guarantee an absolute color match between different production batches. Slight differences of hue between different lots are not a defect.

As with natural wood, ALPIready reacts to sunlight and artificial light, both direct and indirect. A gradual change in the surface color over time is a natural phenomenon.

#### Cleaning /

ALPIready surfaces are easy to clean with natural-fiber cloth moistened with water. Neutral, non-abrasive detergent may be used. Avoid the use of solvents such as acetone, nail polish remover or paint thinner.

#### Storing /

ALPIready must be stored horizontally, panels face to face, in rooms with a temperature between 10° and 30° Celsius, relative humidity between 40% and 60%, arranged on designated pallets, never resting directly on the floor.

As with all wood surfaces, for good preservation over time, ALPIready must be protected from the sun by means of opaque, possibly dark, covering. Absolutely avoid contact, even temporary contact, with water and other liquids. Absolutely avoid condensation and dripping on the surface of the product.

The panels must be handled by two people.

We recommend using the product within 12 months of delivery.

For all additional clarifications, please contact the technical office at ALPI. This data sheet replaces and annuls any older information. The information and recommendations contained in this data sheet are based on current knowledge at ALPI and could be modified in the future in accordance with new findings, evaluations or production systems.

Users should carry out their own assessment of the product to satisfy themselves that it is suitable for their requirements.

## Safety information /

Like all other ALPI products, ALPIready adheres to REACH legislation (the European Regulation on Registration, Evaluation, Authorization and Restriction of Chemicals), which rules that substances of very high concern and substances subject to authorization appear in concentrations of less than 0.1% by weight (REACH Annex XIV). ALPI products comply with the European Union Regulation 2019/1021 regarding persistent organic pollutants, which took effect on 20 June 2019. ALPI does not use metal-complex dyes.



## Disclaimer /

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Product Code 12.96F - Groove

Type ALPI Planked Oak

Collection Wood

Texture

Planked

Finish

Groove

Dimensions

4'x 10'





## ALPIready Technical Features /

## ALPIready /

ALPIready is a prefinished wood surface, ready for application, made of two united layers of ALPIlignum veneer. ALPIready is an all-wood product, finished on the outward-facing side. The product is robust, flexible and easy to use. ALPIready shortens the time and effort spent on panel fabrication and installation.

Each pattern is available with the most suitable finishes formulated to beautify the naturalness and color of the wood. ALPI also produces matching edge-banding for each pattern.

In line with the sustainable approach at ALPI and the company's constant striving for excellence in the use of natural resources, ALPIready is made with wood from responsibly managed forests FSC<sup>®</sup> (FSC-C084497).

#### Application areas /

Furniture surfaces, interior-design surfaces, hotel interiors, surfaces in apartment buildings and residential complexes, boutiques, retail interiors, offices, public spaces and cabinetry for yachts and cruise ships.

#### Finishes /

ALPIready is supplied with the most suitable finish.

Touch: Maintains the naturalness of the wood while being soft and pleasant to the touch.

Groove: Emphasizes the grain and textural quality while being like raw wood to the touch.

Wax: A matt finish rendering the delicate appearance of wax-treated wood.

Oil: A finish that enlivens the color of the wood while giving it the typical sheen of natural-oil treatments.

#### Product /



- 1. Finish
- 2. ALPIlignum wood veneer
- 3. Adhesive
- 4. ALPIlignum wood veneer



Available with matching edge-banding in wood.

Size	4'x8'/4'x10'
Nominal Thickness	1.0 mm
Weight per m <sup>2</sup>	0.7 kg
Variation in size	~
(UNI EN 438-2, 17:2019)	1 %
Resistance to abrasion	>20/25 Taber turns
(UNI EN 438-2, 10:2019)	
Resistance to cold liquids	A
(UNI EN 12720:2013)	A
Lightfastness (xenon arc lamp)*	
(UNI EN 438-2, 27:2019)	>4/5 Grey scale
Formaldehyde Emission	
Compliant with Annex 1 of the German	1
Chemical Prohibition Ordinance	•
(according to DIN EN 16516 and DIN EN 717-1)	
Certification	FSC www.fsc.org


#### Helpful recommendations /

For correct counterbalance, we suggest using the same type of product on both sides of the panel, as advised by the EN 14323 standard. However, high-pressure laminate that has characteristics compatible with the outward-facing material can also be used. In any case, specific production tests must be carried out to evaluate the stability of the finished panel over time (three to seven days).

#### Preconditioning /

We advise conditioning the product for at least 48 hours in the same room as the panel to which it will be affixed. Optimal conditions are 20° Celsius with a relative humidity of 40%-65%.

#### Gluing with a steel-plate press /

The utmost care is needed in cleaning the plates of the press, in order to avoid dents or damage to the finished surface. A finished surface that is damaged by particles pressed between the metal plate and the decorative surface is difficult to repair. The protective film must always be lying perfectly smooth on the surface of ALPIready, in order to avoid pressing folds into the surface. Apply the veneer glue evenly, in the same quantity, on both sides of the panel. Use the right quantity of glue so that it does not squeeze out from the edges under pressure and damage the decorative surface.

Never allow the temperature to rise above 80° Celsius for durations no longer than 3 minutes when using thermosetting glue. The application of ALPIready on surfaces with an elevated coefficient of thermal expansion (metal and other surfaces) could lead to warping and delamination due to sudden changes in temperature and humidity.

#### Gluing with contact adhesive /

Contact adhesives can be applied by hand or by machine. This must be done properly, in order to avoid blisters beneath the surface. Allow the solvent or water contained in the glue to evaporate completely.

#### Please note /

As with natural wood, ALPIready surfaces cannot guarantee an absolute color match between different production batches. Slight differences of hue between different lots are not a defect.

As with natural wood, ALPIready reacts to sunlight and artificial light, both direct and indirect. A gradual change in the surface color over time is a natural phenomenon.

#### Cleaning /

ALPIready surfaces are easy to clean with natural-fiber cloth moistened with water. Neutral, non-abrasive detergent may be used. Avoid the use of solvents such as acetone, nail polish remover or paint thinner.

#### Storing /

ALPIready must be stored horizontally, panels face to face, in rooms with a temperature between 10° and 30° Celsius, relative humidity between 40% and 60%, arranged on designated pallets, never resting directly on the floor.

As with all wood surfaces, for good preservation over time, ALPIready must be protected from the sun by means of opaque, possibly dark, covering. Absolutely avoid contact, even temporary contact, with water and other liquids. Absolutely avoid condensation and dripping on the surface of the product.

The panels must be handled by two people.

We recommend using the product within 12 months of delivery.

For all additional clarifications, please contact the technical office at ALPI. This data sheet replaces and annuls any older information. The information and recommendations contained in this data sheet are based on current knowledge at ALPI and could be modified in the future in accordance with new findings, evaluations or production systems.

Users should carry out their own assessment of the product to satisfy themselves that it is suitable for their requirements.

### Safety information /



### Disclaimer /

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Product Code 13.10F - Touch

Type ALPI Ash Grey

Collection Designer

Curated by **Piero Lissoni** 

Texture

Quartered

Finish

Touch

Dimensions

2500x1250mm





### ALPIready Technical Features /

# ALPIready /

ALPIready is a prefinished wood surface, ready for application, made of two united layers of ALPIlignum veneer. ALPIready is an all-wood product, finished on the outward-facing side. The product is robust, flexible and easy to use. ALPIready shortens the time and effort spent on panel fabrication and installation.

Each pattern is available with the most suitable finishes formulated to beautify the naturalness and color of the wood. ALPI also produces matching edge-banding for each pattern.

In line with the sustainable approach at ALPI and the company's constant striving for excellence in the use of natural resources, ALPIready is made with wood from responsibly managed forests FSC<sup>®</sup> (FSC-C084497).

#### Application areas /

Furniture surfaces, interior-design surfaces, hotel interiors, surfaces in apartment buildings and residential complexes, boutiques, retail interiors, offices, public spaces and cabinetry for yachts and cruise ships.

#### Finishes /

ALPIready is supplied with the most suitable finish.

Touch: Maintains the naturalness of the wood while being soft and pleasant to the touch.

Groove: Emphasizes the grain and textural quality while being like raw wood to the touch.

Wax: A matt finish rendering the delicate appearance of wax-treated wood.

Oil: A finish that enlivens the color of the wood while giving it the typical sheen of natural-oil treatments.

#### Product /



- 1. Finish
- 2. ALPIlignum wood veneer
- 3. Adhesive
- 4. ALPIlignum wood veneer



Available with matching edge-banding in wood.

Size	4'x8'/4'x10'
Nominal Thickness	1.0 mm
Weight per m <sup>2</sup>	0.7 kg
Variation in size	~
(UNI EN 438-2, 17:2019)	1 %
Resistance to abrasion	>20/25 Taber turns
(UNI EN 438-2, 10:2019)	
Resistance to cold liquids	A
(UNI EN 12720:2013)	A
Lightfastness (xenon arc lamp)*	
(UNI EN 438-2, 27:2019)	>4/5 Grey scale
Formaldehyde Emission	
Compliant with Annex 1 of the German	1
Chemical Prohibition Ordinance	•
(according to DIN EN 16516 and DIN EN 717-1)	
Certification	FSC www.fsc.org

\* The specific rating of lightfastness for each of the ALPIready products is available upon request.



#### Helpful recommendations /

For correct counterbalance, we suggest using the same type of product on both sides of the panel, as advised by the EN 14323 standard. However, high-pressure laminate that has characteristics compatible with the outward-facing material can also be used. In any case, specific production tests must be carried out to evaluate the stability of the finished panel over time (three to seven days).

#### Preconditioning /

We advise conditioning the product for at least 48 hours in the same room as the panel to which it will be affixed. Optimal conditions are 20° Celsius with a relative humidity of 40%-65%.

#### Gluing with a steel-plate press /

The utmost care is needed in cleaning the plates of the press, in order to avoid dents or damage to the finished surface. A finished surface that is damaged by particles pressed between the metal plate and the decorative surface is difficult to repair. The protective film must always be lying perfectly smooth on the surface of ALPIready, in order to avoid pressing folds into the surface. Apply the veneer glue evenly, in the same quantity, on both sides of the panel. Use the right quantity of glue so that it does not squeeze out from the edges under pressure and damage the decorative surface.

Never allow the temperature to rise above 80° Celsius for durations no longer than 3 minutes when using thermosetting glue. The application of ALPIready on surfaces with an elevated coefficient of thermal expansion (metal and other surfaces) could lead to warping and delamination due to sudden changes in temperature and humidity.

#### Gluing with contact adhesive /

Contact adhesives can be applied by hand or by machine. This must be done properly, in order to avoid blisters beneath the surface. Allow the solvent or water contained in the glue to evaporate completely.

#### Please note /

As with natural wood, ALPIready surfaces cannot guarantee an absolute color match between different production batches. Slight differences of hue between different lots are not a defect.

As with natural wood, ALPIready reacts to sunlight and artificial light, both direct and indirect. A gradual change in the surface color over time is a natural phenomenon.

#### Cleaning /

ALPIready surfaces are easy to clean with natural-fiber cloth moistened with water. Neutral, non-abrasive detergent may be used. Avoid the use of solvents such as acetone, nail polish remover or paint thinner.

#### Storing /

ALPIready must be stored horizontally, panels face to face, in rooms with a temperature between 10° and 30° Celsius, relative humidity between 40% and 60%, arranged on designated pallets, never resting directly on the floor.

As with all wood surfaces, for good preservation over time, ALPIready must be protected from the sun by means of opaque, possibly dark, covering. Absolutely avoid contact, even temporary contact, with water and other liquids. Absolutely avoid condensation and dripping on the surface of the product.

The panels must be handled by two people.

We recommend using the product within 12 months of delivery.

For all additional clarifications, please contact the technical office at ALPI. This data sheet replaces and annuls any older information. The information and recommendations contained in this data sheet are based on current knowledge at ALPI and could be modified in the future in accordance with new findings, evaluations or production systems.

Users should carry out their own assessment of the product to satisfy themselves that it is suitable for their requirements.

### Safety information /



### Disclaimer /

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Product Code 18.05F - Touch

Type
ALPI Xilo Striped XL White

Collection Designer

Curated by **Piero Lissoni** 

Texture

Quartered

Finishes

Touch

Dimensions

4'x 10'





### ALPIready Technical Features /

# ALPIready /

ALPIready is a prefinished wood surface, ready for application, made of two united layers of ALPIlignum veneer. ALPIready is an all-wood product, finished on the outward-facing side. The product is robust, flexible and easy to use. ALPIready shortens the time and effort spent on panel fabrication and installation.

Each pattern is available with the most suitable finishes formulated to beautify the naturalness and color of the wood. ALPI also produces matching edge-banding for each pattern.

In line with the sustainable approach at ALPI and the company's constant striving for excellence in the use of natural resources, ALPIready is made with wood from responsibly managed forests FSC<sup>®</sup> (FSC-C084497).

#### Application areas /

Furniture surfaces, interior-design surfaces, hotel interiors, surfaces in apartment buildings and residential complexes, boutiques, retail interiors, offices, public spaces and cabinetry for yachts and cruise ships.

#### Finishes /

ALPIready is supplied with the most suitable finish.

Touch: Maintains the naturalness of the wood while being soft and pleasant to the touch.

Groove: Emphasizes the grain and textural quality while being like raw wood to the touch.

Wax: A matt finish rendering the delicate appearance of wax-treated wood.

Oil: A finish that enlivens the color of the wood while giving it the typical sheen of natural-oil treatments.

#### Product /



- 1. Finish
- 2. ALPIlignum wood veneer
- 3. Adhesive
- 4. ALPIlignum wood veneer



Available with matching edge-banding in wood.

Size	4'x8'/4'x10'
Nominal Thickness	1.0 mm
Weight per m <sup>2</sup>	0.7 kg
Variation in size	~
(UNI EN 438-2, 17:2019)	1 %
Resistance to abrasion	>20/25 Taber turns
(UNI EN 438-2, 10:2019)	
Resistance to cold liquids	A
(UNI EN 12720:2013)	A
Lightfastness (xenon arc lamp)*	
(UNI EN 438-2, 27:2019)	>4/5 Grey scale
Formaldehyde Emission	
Compliant with Annex 1 of the German	1
Chemical Prohibition Ordinance	•
(according to DIN EN 16516 and DIN EN 717-1)	
Certification	FSC www.fsc.org

\* The specific rating of lightfastness for each of the ALPIready products is available upon request.



#### Helpful recommendations /

For correct counterbalance, we suggest using the same type of product on both sides of the panel, as advised by the EN 14323 standard. However, high-pressure laminate that has characteristics compatible with the outward-facing material can also be used. In any case, specific production tests must be carried out to evaluate the stability of the finished panel over time (three to seven days).

#### Preconditioning /

We advise conditioning the product for at least 48 hours in the same room as the panel to which it will be affixed. Optimal conditions are 20° Celsius with a relative humidity of 40%-65%.

#### Gluing with a steel-plate press /

The utmost care is needed in cleaning the plates of the press, in order to avoid dents or damage to the finished surface. A finished surface that is damaged by particles pressed between the metal plate and the decorative surface is difficult to repair. The protective film must always be lying perfectly smooth on the surface of ALPIready, in order to avoid pressing folds into the surface. Apply the veneer glue evenly, in the same quantity, on both sides of the panel. Use the right quantity of glue so that it does not squeeze out from the edges under pressure and damage the decorative surface.

Never allow the temperature to rise above 80° Celsius for durations no longer than 3 minutes when using thermosetting glue. The application of ALPIready on surfaces with an elevated coefficient of thermal expansion (metal and other surfaces) could lead to warping and delamination due to sudden changes in temperature and humidity.

#### Gluing with contact adhesive /

Contact adhesives can be applied by hand or by machine. This must be done properly, in order to avoid blisters beneath the surface. Allow the solvent or water contained in the glue to evaporate completely.

#### Please note /

As with natural wood, ALPIready surfaces cannot guarantee an absolute color match between different production batches. Slight differences of hue between different lots are not a defect.

As with natural wood, ALPIready reacts to sunlight and artificial light, both direct and indirect. A gradual change in the surface color over time is a natural phenomenon.

#### Cleaning /

ALPIready surfaces are easy to clean with natural-fiber cloth moistened with water. Neutral, non-abrasive detergent may be used. Avoid the use of solvents such as acetone, nail polish remover or paint thinner.

#### Storing /

ALPIready must be stored horizontally, panels face to face, in rooms with a temperature between 10° and 30° Celsius, relative humidity between 40% and 60%, arranged on designated pallets, never resting directly on the floor.

As with all wood surfaces, for good preservation over time, ALPIready must be protected from the sun by means of opaque, possibly dark, covering. Absolutely avoid contact, even temporary contact, with water and other liquids. Absolutely avoid condensation and dripping on the surface of the product.

The panels must be handled by two people.

We recommend using the product within 12 months of delivery.

For all additional clarifications, please contact the technical office at ALPI. This data sheet replaces and annuls any older information. The information and recommendations contained in this data sheet are based on current knowledge at ALPI and could be modified in the future in accordance with new findings, evaluations or production systems.

Users should carry out their own assessment of the product to satisfy themselves that it is suitable for their requirements.

### Safety information /



### Disclaimer /

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Product Code 18.06F - Touch

Type
ALPI Xilo Striped XL Sand

Collection Designer

Curated by **Piero Lissoni** 

Texture

Quartered

Finishes

Touch

Dimensions

4'x 10'





### ALPIready Technical Features /

# ALPIready /

ALPIready is a prefinished wood surface, ready for application, made of two united layers of ALPIlignum veneer. ALPIready is an all-wood product, finished on the outward-facing side. The product is robust, flexible and easy to use. ALPIready shortens the time and effort spent on panel fabrication and installation.

Each pattern is available with the most suitable finishes formulated to beautify the naturalness and color of the wood. ALPI also produces matching edge-banding for each pattern.

In line with the sustainable approach at ALPI and the company's constant striving for excellence in the use of natural resources, ALPIready is made with wood from responsibly managed forests FSC<sup>®</sup> (FSC-C084497).

#### Application areas /

Furniture surfaces, interior-design surfaces, hotel interiors, surfaces in apartment buildings and residential complexes, boutiques, retail interiors, offices, public spaces and cabinetry for yachts and cruise ships.

#### Finishes /

ALPIready is supplied with the most suitable finish.

Touch: Maintains the naturalness of the wood while being soft and pleasant to the touch.

Groove: Emphasizes the grain and textural quality while being like raw wood to the touch.

Wax: A matt finish rendering the delicate appearance of wax-treated wood.

Oil: A finish that enlivens the color of the wood while giving it the typical sheen of natural-oil treatments.

#### Product /



- 1. Finish
- 2. ALPIlignum wood veneer
- 3. Adhesive
- 4. ALPIlignum wood veneer



Available with matching edge-banding in wood.

Size	4'x8'/4'x10'
Nominal Thickness	1.0 mm
Weight per m <sup>2</sup>	0.7 kg
Variation in size	~
(UNI EN 438-2, 17:2019)	1 %
Resistance to abrasion	>20/25 Taber turns
(UNI EN 438-2, 10:2019)	
Resistance to cold liquids	A
(UNI EN 12720:2013)	A
Lightfastness (xenon arc lamp)*	
(UNI EN 438-2, 27:2019)	>4/5 Grey scale
Formaldehyde Emission	
Compliant with Annex 1 of the German	1
Chemical Prohibition Ordinance	•
(according to DIN EN 16516 and DIN EN 717-1)	
Certification	FSC www.fsc.org

\* The specific rating of lightfastness for each of the ALPIready products is available upon request.



#### Helpful recommendations /

For correct counterbalance, we suggest using the same type of product on both sides of the panel, as advised by the EN 14323 standard. However, high-pressure laminate that has characteristics compatible with the outward-facing material can also be used. In any case, specific production tests must be carried out to evaluate the stability of the finished panel over time (three to seven days).

#### Preconditioning /

We advise conditioning the product for at least 48 hours in the same room as the panel to which it will be affixed. Optimal conditions are 20° Celsius with a relative humidity of 40%-65%.

#### Gluing with a steel-plate press /

The utmost care is needed in cleaning the plates of the press, in order to avoid dents or damage to the finished surface. A finished surface that is damaged by particles pressed between the metal plate and the decorative surface is difficult to repair. The protective film must always be lying perfectly smooth on the surface of ALPIready, in order to avoid pressing folds into the surface. Apply the veneer glue evenly, in the same quantity, on both sides of the panel. Use the right quantity of glue so that it does not squeeze out from the edges under pressure and damage the decorative surface.

Never allow the temperature to rise above 80° Celsius for durations no longer than 3 minutes when using thermosetting glue. The application of ALPIready on surfaces with an elevated coefficient of thermal expansion (metal and other surfaces) could lead to warping and delamination due to sudden changes in temperature and humidity.

#### Gluing with contact adhesive /

Contact adhesives can be applied by hand or by machine. This must be done properly, in order to avoid blisters beneath the surface. Allow the solvent or water contained in the glue to evaporate completely.

#### Please note /

As with natural wood, ALPIready surfaces cannot guarantee an absolute color match between different production batches. Slight differences of hue between different lots are not a defect.

As with natural wood, ALPIready reacts to sunlight and artificial light, both direct and indirect. A gradual change in the surface color over time is a natural phenomenon.

#### Cleaning /

ALPIready surfaces are easy to clean with natural-fiber cloth moistened with water. Neutral, non-abrasive detergent may be used. Avoid the use of solvents such as acetone, nail polish remover or paint thinner.

#### Storing /

ALPIready must be stored horizontally, panels face to face, in rooms with a temperature between 10° and 30° Celsius, relative humidity between 40% and 60%, arranged on designated pallets, never resting directly on the floor.

As with all wood surfaces, for good preservation over time, ALPIready must be protected from the sun by means of opaque, possibly dark, covering. Absolutely avoid contact, even temporary contact, with water and other liquids. Absolutely avoid condensation and dripping on the surface of the product.

The panels must be handled by two people.

We recommend using the product within 12 months of delivery.

For all additional clarifications, please contact the technical office at ALPI. This data sheet replaces and annuls any older information. The information and recommendations contained in this data sheet are based on current knowledge at ALPI and could be modified in the future in accordance with new findings, evaluations or production systems.

Users should carry out their own assessment of the product to satisfy themselves that it is suitable for their requirements.

### Safety information /



### Disclaimer /

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Product Code 18.07F - Touch

Туре ALPI Xilo Striped XL Grey

Collection Designer

Curated by Piero Lissoni

Texture

Quartered

Finishes

Touch

Dimensions

4'x 10'



### ALPIready Technical Features /

# ALPIready /

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Each pattern is available with the most suitable finishes formulated to beautify the naturalness and color of the wood. ALPI also produces matching edge-banding for each pattern.

In line with the sustainable approach at ALPI and the company's constant striving for excellence in the use of natural resources, ALPIready is made with wood from responsibly managed forests FSC<sup>®</sup> (FSC-C084497).

#### Application areas /

Furniture surfaces, interior-design surfaces, hotel interiors, surfaces in apartment buildings and residential complexes, boutiques, retail interiors, offices, public spaces and cabinetry for yachts and cruise ships.

#### Finishes /

ALPIready is supplied with the most suitable finish.

Touch: Maintains the naturalness of the wood while being soft and pleasant to the touch.

Groove: Emphasizes the grain and textural quality while being like raw wood to the touch.

Wax: A matt finish rendering the delicate appearance of wax-treated wood.

Oil: A finish that enlivens the color of the wood while giving it the typical sheen of natural-oil treatments.

#### Product /



- 1. Finish
- 2. ALPIlignum wood veneer
- 3. Adhesive
- 4. ALPIlignum wood veneer



Available with matching edge-banding in wood.

Size	4'x8'/4'x10'
Nominal Thickness	1.0 mm
Weight per m <sup>2</sup>	0.7 kg
Variation in size	~
(UNI EN 438-2, 17:2019)	1 %
Resistance to abrasion	>20/25 Taber turns
(UNI EN 438-2, 10:2019)	
Resistance to cold liquids	A
(UNI EN 12720:2013)	A
Lightfastness (xenon arc lamp)*	
(UNI EN 438-2, 27:2019)	>4/5 Grey scale
Formaldehyde Emission	
Compliant with Annex 1 of the German	1
Chemical Prohibition Ordinance	•
(according to DIN EN 16516 and DIN EN 717-1)	
Certification	FSC www.fsc.org

\* The specific rating of lightfastness for each of the ALPIready products is available upon request.



#### Helpful recommendations /

For correct counterbalance, we suggest using the same type of product on both sides of the panel, as advised by the EN 14323 standard. However, high-pressure laminate that has characteristics compatible with the outward-facing material can also be used. In any case, specific production tests must be carried out to evaluate the stability of the finished panel over time (three to seven days).

#### Preconditioning /

We advise conditioning the product for at least 48 hours in the same room as the panel to which it will be affixed. Optimal conditions are 20° Celsius with a relative humidity of 40%-65%.

#### Gluing with a steel-plate press /

The utmost care is needed in cleaning the plates of the press, in order to avoid dents or damage to the finished surface. A finished surface that is damaged by particles pressed between the metal plate and the decorative surface is difficult to repair. The protective film must always be lying perfectly smooth on the surface of ALPIready, in order to avoid pressing folds into the surface. Apply the veneer glue evenly, in the same quantity, on both sides of the panel. Use the right quantity of glue so that it does not squeeze out from the edges under pressure and damage the decorative surface.

Never allow the temperature to rise above 80° Celsius for durations no longer than 3 minutes when using thermosetting glue. The application of ALPIready on surfaces with an elevated coefficient of thermal expansion (metal and other surfaces) could lead to warping and delamination due to sudden changes in temperature and humidity.

#### Gluing with contact adhesive /

Contact adhesives can be applied by hand or by machine. This must be done properly, in order to avoid blisters beneath the surface. Allow the solvent or water contained in the glue to evaporate completely.

#### Please note /

As with natural wood, ALPIready surfaces cannot guarantee an absolute color match between different production batches. Slight differences of hue between different lots are not a defect.

As with natural wood, ALPIready reacts to sunlight and artificial light, both direct and indirect. A gradual change in the surface color over time is a natural phenomenon.

#### Cleaning /

ALPIready surfaces are easy to clean with natural-fiber cloth moistened with water. Neutral, non-abrasive detergent may be used. Avoid the use of solvents such as acetone, nail polish remover or paint thinner.

#### Storing /

ALPIready must be stored horizontally, panels face to face, in rooms with a temperature between 10° and 30° Celsius, relative humidity between 40% and 60%, arranged on designated pallets, never resting directly on the floor.

As with all wood surfaces, for good preservation over time, ALPIready must be protected from the sun by means of opaque, possibly dark, covering. Absolutely avoid contact, even temporary contact, with water and other liquids. Absolutely avoid condensation and dripping on the surface of the product.

The panels must be handled by two people.

We recommend using the product within 12 months of delivery.

For all additional clarifications, please contact the technical office at ALPI. This data sheet replaces and annuls any older information. The information and recommendations contained in this data sheet are based on current knowledge at ALPI and could be modified in the future in accordance with new findings, evaluations or production systems.

Users should carry out their own assessment of the product to satisfy themselves that it is suitable for their requirements.

### Safety information /



### Disclaimer /

Our technical advice does not create a warranty, either express or implied, and it does not alter our stated warranty for any product. Customers must do their own testing to determine the suitability of our products for the customer's use.



Product Code 18.08F - Touch

Type
ALPI Xilo Striped XL Black

Collection Designer

Curated by **Piero Lissoni** 

Texture

Quartered

Finishes

Touch

Dimensions

4'x 10'



### ALPIready Technical Features /

# ALPIready /

ALPIready is a prefinished wood surface, ready for application, made of two united layers of ALPIlignum veneer. ALPIready is an all-wood product, finished on the outward-facing side. The product is robust, flexible and easy to use. ALPIready shortens the time and effort spent on panel fabrication and installation.

Each pattern is available with the most suitable finishes formulated to beautify the naturalness and color of the wood. ALPI also produces matching edge-banding for each pattern.

In line with the sustainable approach at ALPI and the company's constant striving for excellence in the use of natural resources, ALPIready is made with wood from responsibly managed forests FSC<sup>®</sup> (FSC-C084497).

#### Application areas /

Furniture surfaces, interior-design surfaces, hotel interiors, surfaces in apartment buildings and residential complexes, boutiques, retail interiors, offices, public spaces and cabinetry for yachts and cruise ships.

#### Finishes /

ALPIready is supplied with the most suitable finish.

Touch: Maintains the naturalness of the wood while being soft and pleasant to the touch.

Groove: Emphasizes the grain and textural quality while being like raw wood to the touch.

Wax: A matt finish rendering the delicate appearance of wax-treated wood.

Oil: A finish that enlivens the color of the wood while giving it the typical sheen of natural-oil treatments.

#### Product /



- 1. Finish
- 2. ALPIlignum wood veneer
- 3. Adhesive
- 4. ALPIlignum wood veneer



Available with matching edge-banding in wood.

Size	4'x8'/4'x10'
Nominal Thickness	1.0 mm
Weight per m <sup>2</sup>	0.7 kg
Variation in size	~
(UNI EN 438-2, 17:2019)	1 %
Resistance to abrasion	>20/25 Taber turns
(UNI EN 438-2, 10:2019)	
Resistance to cold liquids	A
(UNI EN 12720:2013)	A
Lightfastness (xenon arc lamp)*	
(UNI EN 438-2, 27:2019)	>4/5 Grey scale
Formaldehyde Emission	
Compliant with Annex 1 of the German	1
Chemical Prohibition Ordinance	•
(according to DIN EN 16516 and DIN EN 717-1)	
Certification	FSC www.fsc.org

\* The specific rating of lightfastness for each of the ALPIready products is available upon request.



#### Helpful recommendations /

For correct counterbalance, we suggest using the same type of product on both sides of the panel, as advised by the EN 14323 standard. However, high-pressure laminate that has characteristics compatible with the outward-facing material can also be used. In any case, specific production tests must be carried out to evaluate the stability of the finished panel over time (three to seven days).

#### Preconditioning /

We advise conditioning the product for at least 48 hours in the same room as the panel to which it will be affixed. Optimal conditions are 20° Celsius with a relative humidity of 40%-65%.

#### Gluing with a steel-plate press /

The utmost care is needed in cleaning the plates of the press, in order to avoid dents or damage to the finished surface. A finished surface that is damaged by particles pressed between the metal plate and the decorative surface is difficult to repair. The protective film must always be lying perfectly smooth on the surface of ALPIready, in order to avoid pressing folds into the surface. Apply the veneer glue evenly, in the same quantity, on both sides of the panel. Use the right quantity of glue so that it does not squeeze out from the edges under pressure and damage the decorative surface.

Never allow the temperature to rise above 80° Celsius for durations no longer than 3 minutes when using thermosetting glue. The application of ALPIready on surfaces with an elevated coefficient of thermal expansion (metal and other surfaces) could lead to warping and delamination due to sudden changes in temperature and humidity.

#### Gluing with contact adhesive /

Contact adhesives can be applied by hand or by machine. This must be done properly, in order to avoid blisters beneath the surface. Allow the solvent or water contained in the glue to evaporate completely.

#### Please note /

As with natural wood, ALPIready surfaces cannot guarantee an absolute color match between different production batches. Slight differences of hue between different lots are not a defect.

As with natural wood, ALPIready reacts to sunlight and artificial light, both direct and indirect. A gradual change in the surface color over time is a natural phenomenon.

#### Cleaning /

ALPIready surfaces are easy to clean with natural-fiber cloth moistened with water. Neutral, non-abrasive detergent may be used. Avoid the use of solvents such as acetone, nail polish remover or paint thinner.

#### Storing /

ALPIready must be stored horizontally, panels face to face, in rooms with a temperature between 10° and 30° Celsius, relative humidity between 40% and 60%, arranged on designated pallets, never resting directly on the floor.

As with all wood surfaces, for good preservation over time, ALPIready must be protected from the sun by means of opaque, possibly dark, covering. Absolutely avoid contact, even temporary contact, with water and other liquids. Absolutely avoid condensation and dripping on the surface of the product.

The panels must be handled by two people.

We recommend using the product within 12 months of delivery.

For all additional clarifications, please contact the technical office at ALPI. This data sheet replaces and annuls any older information. The information and recommendations contained in this data sheet are based on current knowledge at ALPI and could be modified in the future in accordance with new findings, evaluations or production systems.

Users should carry out their own assessment of the product to satisfy themselves that it is suitable for their requirements.

### Safety information /



### Disclaimer /

Our technical advice does not create a warranty, either express or implied, and it does not alter our stated warranty for any product. Customers must do their own testing to determine the suitability of our products for the customer's use.



Product Code 18.50F - Touch

Type ALPI Xilo 2-Flamed White

Collection Designer

Curated by **Piero Lissoni** 

Texture

Flat Cut

Finishes

Touch

Dimensions

4'x 10'





### ALPIready Technical Features /

# ALPIready /

ALPIready is a prefinished wood surface, ready for application, made of two united layers of ALPIlignum veneer. ALPIready is an all-wood product, finished on the outward-facing side. The product is robust, flexible and easy to use. ALPIready shortens the time and effort spent on panel fabrication and installation.

Each pattern is available with the most suitable finishes formulated to beautify the naturalness and color of the wood. ALPI also produces matching edge-banding for each pattern.

In line with the sustainable approach at ALPI and the company's constant striving for excellence in the use of natural resources, ALPIready is made with wood from responsibly managed forests FSC<sup>®</sup> (FSC-C084497).

#### Application areas /

Furniture surfaces, interior-design surfaces, hotel interiors, surfaces in apartment buildings and residential complexes, boutiques, retail interiors, offices, public spaces and cabinetry for yachts and cruise ships.

#### Finishes /

ALPIready is supplied with the most suitable finish.

Touch: Maintains the naturalness of the wood while being soft and pleasant to the touch.

Groove: Emphasizes the grain and textural quality while being like raw wood to the touch.

Wax: A matt finish rendering the delicate appearance of wax-treated wood.

Oil: A finish that enlivens the color of the wood while giving it the typical sheen of natural-oil treatments.

#### Product /



- 1. Finish
- 2. ALPIlignum wood veneer
- 3. Adhesive
- 4. ALPIlignum wood veneer



Available with matching edge-banding in wood.

Size	4'x8'/4'x10'
Nominal Thickness	1.0 mm
Weight per m <sup>2</sup>	0.7 kg
Variation in size	~
(UNI EN 438-2, 17:2019)	1 %
Resistance to abrasion	>20/25 Taber turns
(UNI EN 438-2, 10:2019)	
Resistance to cold liquids	A
(UNI EN 12720:2013)	A
Lightfastness (xenon arc lamp)*	
(UNI EN 438-2, 27:2019)	>4/5 Grey scale
Formaldehyde Emission	
Compliant with Annex 1 of the German	1
Chemical Prohibition Ordinance	•
(according to DIN EN 16516 and DIN EN 717-1)	
Certification	FSC www.fsc.org

\* The specific rating of lightfastness for each of the ALPIready products is available upon request.



#### Helpful recommendations /

For correct counterbalance, we suggest using the same type of product on both sides of the panel, as advised by the EN 14323 standard. However, high-pressure laminate that has characteristics compatible with the outward-facing material can also be used. In any case, specific production tests must be carried out to evaluate the stability of the finished panel over time (three to seven days).

#### Preconditioning /

We advise conditioning the product for at least 48 hours in the same room as the panel to which it will be affixed. Optimal conditions are 20° Celsius with a relative humidity of 40%-65%.

#### Gluing with a steel-plate press /

The utmost care is needed in cleaning the plates of the press, in order to avoid dents or damage to the finished surface. A finished surface that is damaged by particles pressed between the metal plate and the decorative surface is difficult to repair. The protective film must always be lying perfectly smooth on the surface of ALPIready, in order to avoid pressing folds into the surface. Apply the veneer glue evenly, in the same quantity, on both sides of the panel. Use the right quantity of glue so that it does not squeeze out from the edges under pressure and damage the decorative surface.

Never allow the temperature to rise above 80° Celsius for durations no longer than 3 minutes when using thermosetting glue. The application of ALPIready on surfaces with an elevated coefficient of thermal expansion (metal and other surfaces) could lead to warping and delamination due to sudden changes in temperature and humidity.

#### Gluing with contact adhesive /

Contact adhesives can be applied by hand or by machine. This must be done properly, in order to avoid blisters beneath the surface. Allow the solvent or water contained in the glue to evaporate completely.

#### Please note /

As with natural wood, ALPIready surfaces cannot guarantee an absolute color match between different production batches. Slight differences of hue between different lots are not a defect.

As with natural wood, ALPIready reacts to sunlight and artificial light, both direct and indirect. A gradual change in the surface color over time is a natural phenomenon.

#### Cleaning /

ALPIready surfaces are easy to clean with natural-fiber cloth moistened with water. Neutral, non-abrasive detergent may be used. Avoid the use of solvents such as acetone, nail polish remover or paint thinner.

#### Storing /

ALPIready must be stored horizontally, panels face to face, in rooms with a temperature between 10° and 30° Celsius, relative humidity between 40% and 60%, arranged on designated pallets, never resting directly on the floor.

As with all wood surfaces, for good preservation over time, ALPIready must be protected from the sun by means of opaque, possibly dark, covering. Absolutely avoid contact, even temporary contact, with water and other liquids. Absolutely avoid condensation and dripping on the surface of the product.

The panels must be handled by two people.

We recommend using the product within 12 months of delivery.

For all additional clarifications, please contact the technical office at ALPI. This data sheet replaces and annuls any older information. The information and recommendations contained in this data sheet are based on current knowledge at ALPI and could be modified in the future in accordance with new findings, evaluations or production systems.

Users should carry out their own assessment of the product to satisfy themselves that it is suitable for their requirements.

### Safety information /



### Disclaimer /

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Product Code 18.51F - Touch

Type ALPI Xilo 2-Flamed Sand

Collection Designer

Curated by **Piero Lissoni** 

Texture

Flat Cut

Finishes

Touch

Dimensions

4'x 10'





### ALPIready Technical Features /

# ALPIready /

ALPIready is a prefinished wood surface, ready for application, made of two united layers of ALPIlignum veneer. ALPIready is an all-wood product, finished on the outward-facing side. The product is robust, flexible and easy to use. ALPIready shortens the time and effort spent on panel fabrication and installation.

Each pattern is available with the most suitable finishes formulated to beautify the naturalness and color of the wood. ALPI also produces matching edge-banding for each pattern.

In line with the sustainable approach at ALPI and the company's constant striving for excellence in the use of natural resources, ALPIready is made with wood from responsibly managed forests FSC<sup>®</sup> (FSC-C084497).

#### Application areas /

Furniture surfaces, interior-design surfaces, hotel interiors, surfaces in apartment buildings and residential complexes, boutiques, retail interiors, offices, public spaces and cabinetry for yachts and cruise ships.

#### Finishes /

ALPIready is supplied with the most suitable finish.

Touch: Maintains the naturalness of the wood while being soft and pleasant to the touch.

Groove: Emphasizes the grain and textural quality while being like raw wood to the touch.

Wax: A matt finish rendering the delicate appearance of wax-treated wood.

Oil: A finish that enlivens the color of the wood while giving it the typical sheen of natural-oil treatments.

#### Product /



- 1. Finish
- 2. ALPIlignum wood veneer
- 3. Adhesive
- 4. ALPIlignum wood veneer



Available with matching edge-banding in wood.

Size	4'x8'/4'x10'
Nominal Thickness	1.0 mm
Weight per m <sup>2</sup>	0.7 kg
Variation in size	~
(UNI EN 438-2, 17:2019)	1 %
Resistance to abrasion	>20/25 Taber turns
(UNI EN 438-2, 10:2019)	
Resistance to cold liquids	A
(UNI EN 12720:2013)	A
Lightfastness (xenon arc lamp)*	
(UNI EN 438-2, 27:2019)	>4/5 Grey scale
Formaldehyde Emission	
Compliant with Annex 1 of the German	1
Chemical Prohibition Ordinance	•
(according to DIN EN 16516 and DIN EN 717-1)	
Certification	FSC www.fsc.org

\* The specific rating of lightfastness for each of the ALPIready products is available upon request.



#### Helpful recommendations /

For correct counterbalance, we suggest using the same type of product on both sides of the panel, as advised by the EN 14323 standard. However, high-pressure laminate that has characteristics compatible with the outward-facing material can also be used. In any case, specific production tests must be carried out to evaluate the stability of the finished panel over time (three to seven days).

#### Preconditioning /

We advise conditioning the product for at least 48 hours in the same room as the panel to which it will be affixed. Optimal conditions are 20° Celsius with a relative humidity of 40%-65%.

#### Gluing with a steel-plate press /

The utmost care is needed in cleaning the plates of the press, in order to avoid dents or damage to the finished surface. A finished surface that is damaged by particles pressed between the metal plate and the decorative surface is difficult to repair. The protective film must always be lying perfectly smooth on the surface of ALPIready, in order to avoid pressing folds into the surface. Apply the veneer glue evenly, in the same quantity, on both sides of the panel. Use the right quantity of glue so that it does not squeeze out from the edges under pressure and damage the decorative surface.

Never allow the temperature to rise above 80° Celsius for durations no longer than 3 minutes when using thermosetting glue. The application of ALPIready on surfaces with an elevated coefficient of thermal expansion (metal and other surfaces) could lead to warping and delamination due to sudden changes in temperature and humidity.

#### Gluing with contact adhesive /

Contact adhesives can be applied by hand or by machine. This must be done properly, in order to avoid blisters beneath the surface. Allow the solvent or water contained in the glue to evaporate completely.

#### Please note /

As with natural wood, ALPIready surfaces cannot guarantee an absolute color match between different production batches. Slight differences of hue between different lots are not a defect.

As with natural wood, ALPIready reacts to sunlight and artificial light, both direct and indirect. A gradual change in the surface color over time is a natural phenomenon.

#### Cleaning /

ALPIready surfaces are easy to clean with natural-fiber cloth moistened with water. Neutral, non-abrasive detergent may be used. Avoid the use of solvents such as acetone, nail polish remover or paint thinner.

#### Storing /

ALPIready must be stored horizontally, panels face to face, in rooms with a temperature between 10° and 30° Celsius, relative humidity between 40% and 60%, arranged on designated pallets, never resting directly on the floor.

As with all wood surfaces, for good preservation over time, ALPIready must be protected from the sun by means of opaque, possibly dark, covering. Absolutely avoid contact, even temporary contact, with water and other liquids. Absolutely avoid condensation and dripping on the surface of the product.

The panels must be handled by two people.

We recommend using the product within 12 months of delivery.

For all additional clarifications, please contact the technical office at ALPI. This data sheet replaces and annuls any older information. The information and recommendations contained in this data sheet are based on current knowledge at ALPI and could be modified in the future in accordance with new findings, evaluations or production systems.

Users should carry out their own assessment of the product to satisfy themselves that it is suitable for their requirements.

### Safety information /


### Disclaimer /



Product Code 18.52F - Touch

Type ALPI Xilo 2-Flamed Grey

Collection Designer

Curated by **Piero Lissoni** 

Texture Flat Cut

\_\_\_\_\_

Finishes

Touch

Dimensions

4'x 10'





### ALPIready Technical Features /

# ALPIready /

ALPIready is a prefinished wood surface, ready for application, made of two united layers of ALPIlignum veneer. ALPIready is an all-wood product, finished on the outward-facing side. The product is robust, flexible and easy to use. ALPIready shortens the time and effort spent on panel fabrication and installation.

Each pattern is available with the most suitable finishes formulated to beautify the naturalness and color of the wood. ALPI also produces matching edge-banding for each pattern.

In line with the sustainable approach at ALPI and the company's constant striving for excellence in the use of natural resources, ALPIready is made with wood from responsibly managed forests FSC<sup>®</sup> (FSC-C084497).

#### Application areas /

Furniture surfaces, interior-design surfaces, hotel interiors, surfaces in apartment buildings and residential complexes, boutiques, retail interiors, offices, public spaces and cabinetry for yachts and cruise ships.

#### Finishes /

ALPIready is supplied with the most suitable finish.

Touch: Maintains the naturalness of the wood while being soft and pleasant to the touch.

Groove: Emphasizes the grain and textural quality while being like raw wood to the touch.

Wax: A matt finish rendering the delicate appearance of wax-treated wood.

Oil: A finish that enlivens the color of the wood while giving it the typical sheen of natural-oil treatments.

#### Product /



- 1. Finish
- 2. ALPIlignum wood veneer
- 3. Adhesive
- 4. ALPIlignum wood veneer



Available with matching edge-banding in wood.

Size	4'x8'/4'x10'
Nominal Thickness	1.0 mm
Weight per m <sup>2</sup>	0.7 kg
Variation in size	~
(UNI EN 438-2, 17:2019)	1 %
Resistance to abrasion	>20/25 Taber turns
(UNI EN 438-2, 10:2019)	
Resistance to cold liquids	A
(UNI EN 12720:2013)	A
Lightfastness (xenon arc lamp)*	
(UNI EN 438-2, 27:2019)	>4/5 Grey scale
Formaldehyde Emission	
Compliant with Annex 1 of the German	1
Chemical Prohibition Ordinance	•
(according to DIN EN 16516 and DIN EN 717-1)	
Certification	FSC www.fsc.org

\* The specific rating of lightfastness for each of the ALPIready products is available upon request.



#### Helpful recommendations /

For correct counterbalance, we suggest using the same type of product on both sides of the panel, as advised by the EN 14323 standard. However, high-pressure laminate that has characteristics compatible with the outward-facing material can also be used. In any case, specific production tests must be carried out to evaluate the stability of the finished panel over time (three to seven days).

#### Preconditioning /

We advise conditioning the product for at least 48 hours in the same room as the panel to which it will be affixed. Optimal conditions are 20° Celsius with a relative humidity of 40%-65%.

#### Gluing with a steel-plate press /

The utmost care is needed in cleaning the plates of the press, in order to avoid dents or damage to the finished surface. A finished surface that is damaged by particles pressed between the metal plate and the decorative surface is difficult to repair. The protective film must always be lying perfectly smooth on the surface of ALPIready, in order to avoid pressing folds into the surface. Apply the veneer glue evenly, in the same quantity, on both sides of the panel. Use the right quantity of glue so that it does not squeeze out from the edges under pressure and damage the decorative surface.

Never allow the temperature to rise above 80° Celsius for durations no longer than 3 minutes when using thermosetting glue. The application of ALPIready on surfaces with an elevated coefficient of thermal expansion (metal and other surfaces) could lead to warping and delamination due to sudden changes in temperature and humidity.

#### Gluing with contact adhesive /

Contact adhesives can be applied by hand or by machine. This must be done properly, in order to avoid blisters beneath the surface. Allow the solvent or water contained in the glue to evaporate completely.

#### Please note /

As with natural wood, ALPIready surfaces cannot guarantee an absolute color match between different production batches. Slight differences of hue between different lots are not a defect.

As with natural wood, ALPIready reacts to sunlight and artificial light, both direct and indirect. A gradual change in the surface color over time is a natural phenomenon.

#### Cleaning /

ALPIready surfaces are easy to clean with natural-fiber cloth moistened with water. Neutral, non-abrasive detergent may be used. Avoid the use of solvents such as acetone, nail polish remover or paint thinner.

#### Storing /

ALPIready must be stored horizontally, panels face to face, in rooms with a temperature between 10° and 30° Celsius, relative humidity between 40% and 60%, arranged on designated pallets, never resting directly on the floor.

As with all wood surfaces, for good preservation over time, ALPIready must be protected from the sun by means of opaque, possibly dark, covering. Absolutely avoid contact, even temporary contact, with water and other liquids. Absolutely avoid condensation and dripping on the surface of the product.

The panels must be handled by two people.

We recommend using the product within 12 months of delivery.

For all additional clarifications, please contact the technical office at ALPI. This data sheet replaces and annuls any older information. The information and recommendations contained in this data sheet are based on current knowledge at ALPI and could be modified in the future in accordance with new findings, evaluations or production systems.

Users should carry out their own assessment of the product to satisfy themselves that it is suitable for their requirements.

### Safety information /

Like all other ALPI products, ALPIready adheres to REACH legislation (the European Regulation on Registration, Evaluation, Authorization and Restriction of Chemicals), which rules that substances of very high concern and substances subject to authorization appear in concentrations of less than 0.1% by weight (REACH Annex XIV). ALPI products comply with the European Union Regulation 2019/1021 regarding persistent organic pollutants, which took effect on 20 June 2019. ALPI does not use metal-complex dyes.



### Disclaimer /



Product Code 18.53F - Touch

Type ALPI Xilo 2-Flamed Black

Collection Designer

Curated by **Piero Lissoni** 

Texture Flat Cut

\_\_\_\_\_

Finishes

Touch

Dimensions

4'x 10'





### ALPIready Technical Features /

# ALPIready /

ALPIready is a prefinished wood surface, ready for application, made of two united layers of ALPIlignum veneer. ALPIready is an all-wood product, finished on the outward-facing side. The product is robust, flexible and easy to use. ALPIready shortens the time and effort spent on panel fabrication and installation.

Each pattern is available with the most suitable finishes formulated to beautify the naturalness and color of the wood. ALPI also produces matching edge-banding for each pattern.

In line with the sustainable approach at ALPI and the company's constant striving for excellence in the use of natural resources, ALPIready is made with wood from responsibly managed forests FSC<sup>®</sup> (FSC-C084497).

#### Application areas /

Furniture surfaces, interior-design surfaces, hotel interiors, surfaces in apartment buildings and residential complexes, boutiques, retail interiors, offices, public spaces and cabinetry for yachts and cruise ships.

#### Finishes /

ALPIready is supplied with the most suitable finish.

Touch: Maintains the naturalness of the wood while being soft and pleasant to the touch.

Groove: Emphasizes the grain and textural quality while being like raw wood to the touch.

Wax: A matt finish rendering the delicate appearance of wax-treated wood.

Oil: A finish that enlivens the color of the wood while giving it the typical sheen of natural-oil treatments.

#### Product /



- 1. Finish
- 2. ALPIlignum wood veneer
- 3. Adhesive
- 4. ALPIlignum wood veneer



Available with matching edge-banding in wood.

Size	4'x8'/4'x10'
Nominal Thickness	1.0 mm
Weight per m <sup>2</sup>	0.7 kg
Variation in size	~
(UNI EN 438-2, 17:2019)	1 %
Resistance to abrasion	>20/25 Taber turns
(UNI EN 438-2, 10:2019)	
Resistance to cold liquids	A
(UNI EN 12720:2013)	A
Lightfastness (xenon arc lamp)*	
(UNI EN 438-2, 27:2019)	>4/5 Grey scale
Formaldehyde Emission	
Compliant with Annex 1 of the German	1
Chemical Prohibition Ordinance	•
(according to DIN EN 16516 and DIN EN 717-1)	
Certification	FSC www.fsc.org

\* The specific rating of lightfastness for each of the ALPIready products is available upon request.



#### Helpful recommendations /

For correct counterbalance, we suggest using the same type of product on both sides of the panel, as advised by the EN 14323 standard. However, high-pressure laminate that has characteristics compatible with the outward-facing material can also be used. In any case, specific production tests must be carried out to evaluate the stability of the finished panel over time (three to seven days).

#### Preconditioning /

We advise conditioning the product for at least 48 hours in the same room as the panel to which it will be affixed. Optimal conditions are 20° Celsius with a relative humidity of 40%-65%.

#### Gluing with a steel-plate press /

The utmost care is needed in cleaning the plates of the press, in order to avoid dents or damage to the finished surface. A finished surface that is damaged by particles pressed between the metal plate and the decorative surface is difficult to repair. The protective film must always be lying perfectly smooth on the surface of ALPIready, in order to avoid pressing folds into the surface. Apply the veneer glue evenly, in the same quantity, on both sides of the panel. Use the right quantity of glue so that it does not squeeze out from the edges under pressure and damage the decorative surface.

Never allow the temperature to rise above 80° Celsius for durations no longer than 3 minutes when using thermosetting glue. The application of ALPIready on surfaces with an elevated coefficient of thermal expansion (metal and other surfaces) could lead to warping and delamination due to sudden changes in temperature and humidity.

#### Gluing with contact adhesive /

Contact adhesives can be applied by hand or by machine. This must be done properly, in order to avoid blisters beneath the surface. Allow the solvent or water contained in the glue to evaporate completely.

#### Please note /

As with natural wood, ALPIready surfaces cannot guarantee an absolute color match between different production batches. Slight differences of hue between different lots are not a defect.

As with natural wood, ALPIready reacts to sunlight and artificial light, both direct and indirect. A gradual change in the surface color over time is a natural phenomenon.

#### Cleaning /

ALPIready surfaces are easy to clean with natural-fiber cloth moistened with water. Neutral, non-abrasive detergent may be used. Avoid the use of solvents such as acetone, nail polish remover or paint thinner.

#### Storing /

ALPIready must be stored horizontally, panels face to face, in rooms with a temperature between 10° and 30° Celsius, relative humidity between 40% and 60%, arranged on designated pallets, never resting directly on the floor.

As with all wood surfaces, for good preservation over time, ALPIready must be protected from the sun by means of opaque, possibly dark, covering. Absolutely avoid contact, even temporary contact, with water and other liquids. Absolutely avoid condensation and dripping on the surface of the product.

The panels must be handled by two people.

We recommend using the product within 12 months of delivery.

For all additional clarifications, please contact the technical office at ALPI. This data sheet replaces and annuls any older information. The information and recommendations contained in this data sheet are based on current knowledge at ALPI and could be modified in the future in accordance with new findings, evaluations or production systems.

Users should carry out their own assessment of the product to satisfy themselves that it is suitable for their requirements.

### Safety information /

Like all other ALPI products, ALPIready adheres to REACH legislation (the European Regulation on Registration, Evaluation, Authorization and Restriction of Chemicals), which rules that substances of very high concern and substances subject to authorization appear in concentrations of less than 0.1% by weight (REACH Annex XIV). ALPI products comply with the European Union Regulation 2019/1021 regarding persistent organic pollutants, which took effect on 20 June 2019. ALPI does not use metal-complex dyes.



### Disclaimer /



Product Code 18.71F - Touch

Type ALPI Sottsass Red

Collection Designer

Design Ettore Sottsass Texture Design

Finish

Touch

Dimensions

4'x 8'





### ALPIready Technical Features /

# ALPIready /

ALPIready is a prefinished wood surface, ready for application, made of two united layers of ALPIlignum veneer. ALPIready is an all-wood product, finished on the outward-facing side. The product is robust, flexible and easy to use. ALPIready shortens the time and effort spent on panel fabrication and installation.

Each pattern is available with the most suitable finishes formulated to beautify the naturalness and color of the wood. ALPI also produces matching edge-banding for each pattern.

In line with the sustainable approach at ALPI and the company's constant striving for excellence in the use of natural resources, ALPIready is made with wood from responsibly managed forests FSC<sup>®</sup> (FSC-C084497).

#### Application areas /

Furniture surfaces, interior-design surfaces, hotel interiors, surfaces in apartment buildings and residential complexes, boutiques, retail interiors, offices, public spaces and cabinetry for yachts and cruise ships.

#### Finishes /

ALPIready is supplied with the most suitable finish.

Touch: Maintains the naturalness of the wood while being soft and pleasant to the touch.

Groove: Emphasizes the grain and textural quality while being like raw wood to the touch.

Wax: A matt finish rendering the delicate appearance of wax-treated wood.

Oil: A finish that enlivens the color of the wood while giving it the typical sheen of natural-oil treatments.

#### Product /



- 1. Finish
- 2. ALPIlignum wood veneer
- 3. Adhesive
- 4. ALPIlignum wood veneer



Available with matching edge-banding in wood.

Size	4'x8'/4'x10'
Nominal Thickness	1.0 mm
Weight per m <sup>2</sup>	0.7 kg
Variation in size	~
(UNI EN 438-2, 17:2019)	1 %
Resistance to abrasion	>20/25 Taber turns
(UNI EN 438-2, 10:2019)	
Resistance to cold liquids	A
(UNI EN 12720:2013)	A
Lightfastness (xenon arc lamp)*	
(UNI EN 438-2, 27:2019)	>4/5 Grey scale
Formaldehyde Emission	
Compliant with Annex 1 of the German	1
Chemical Prohibition Ordinance	•
(according to DIN EN 16516 and DIN EN 717-1)	
Certification	FSC www.fsc.org

\* The specific rating of lightfastness for each of the ALPIready products is available upon request.



#### Helpful recommendations /

For correct counterbalance, we suggest using the same type of product on both sides of the panel, as advised by the EN 14323 standard. However, high-pressure laminate that has characteristics compatible with the outward-facing material can also be used. In any case, specific production tests must be carried out to evaluate the stability of the finished panel over time (three to seven days).

#### Preconditioning /

We advise conditioning the product for at least 48 hours in the same room as the panel to which it will be affixed. Optimal conditions are 20° Celsius with a relative humidity of 40%-65%.

#### Gluing with a steel-plate press /

The utmost care is needed in cleaning the plates of the press, in order to avoid dents or damage to the finished surface. A finished surface that is damaged by particles pressed between the metal plate and the decorative surface is difficult to repair. The protective film must always be lying perfectly smooth on the surface of ALPIready, in order to avoid pressing folds into the surface. Apply the veneer glue evenly, in the same quantity, on both sides of the panel. Use the right quantity of glue so that it does not squeeze out from the edges under pressure and damage the decorative surface.

Never allow the temperature to rise above 80° Celsius for durations no longer than 3 minutes when using thermosetting glue. The application of ALPIready on surfaces with an elevated coefficient of thermal expansion (metal and other surfaces) could lead to warping and delamination due to sudden changes in temperature and humidity.

#### Gluing with contact adhesive /

Contact adhesives can be applied by hand or by machine. This must be done properly, in order to avoid blisters beneath the surface. Allow the solvent or water contained in the glue to evaporate completely.

#### Please note /

As with natural wood, ALPIready surfaces cannot guarantee an absolute color match between different production batches. Slight differences of hue between different lots are not a defect.

As with natural wood, ALPIready reacts to sunlight and artificial light, both direct and indirect. A gradual change in the surface color over time is a natural phenomenon.

#### Cleaning /

ALPIready surfaces are easy to clean with natural-fiber cloth moistened with water. Neutral, non-abrasive detergent may be used. Avoid the use of solvents such as acetone, nail polish remover or paint thinner.

#### Storing /

ALPIready must be stored horizontally, panels face to face, in rooms with a temperature between 10° and 30° Celsius, relative humidity between 40% and 60%, arranged on designated pallets, never resting directly on the floor.

As with all wood surfaces, for good preservation over time, ALPIready must be protected from the sun by means of opaque, possibly dark, covering. Absolutely avoid contact, even temporary contact, with water and other liquids. Absolutely avoid condensation and dripping on the surface of the product.

The panels must be handled by two people.

We recommend using the product within 12 months of delivery.

For all additional clarifications, please contact the technical office at ALPI. This data sheet replaces and annuls any older information. The information and recommendations contained in this data sheet are based on current knowledge at ALPI and could be modified in the future in accordance with new findings, evaluations or production systems.

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### Safety information /

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### Disclaimer /



Product Code 18.73F - Touch

Type ALPI Sottsass Grey

**Collection Designer** 

Design Ettore Sottsass Texture Design

Finish

Touch

Dimensions

4'x 8'





### ALPIready Technical Features /

# ALPIready /

ALPIready is a prefinished wood surface, ready for application, made of two united layers of ALPIlignum veneer. ALPIready is an all-wood product, finished on the outward-facing side. The product is robust, flexible and easy to use. ALPIready shortens the time and effort spent on panel fabrication and installation.

Each pattern is available with the most suitable finishes formulated to beautify the naturalness and color of the wood. ALPI also produces matching edge-banding for each pattern.

In line with the sustainable approach at ALPI and the company's constant striving for excellence in the use of natural resources, ALPIready is made with wood from responsibly managed forests FSC<sup>®</sup> (FSC-C084497).

#### Application areas /

Furniture surfaces, interior-design surfaces, hotel interiors, surfaces in apartment buildings and residential complexes, boutiques, retail interiors, offices, public spaces and cabinetry for yachts and cruise ships.

#### Finishes /

ALPIready is supplied with the most suitable finish.

Touch: Maintains the naturalness of the wood while being soft and pleasant to the touch.

Groove: Emphasizes the grain and textural quality while being like raw wood to the touch.

Wax: A matt finish rendering the delicate appearance of wax-treated wood.

Oil: A finish that enlivens the color of the wood while giving it the typical sheen of natural-oil treatments.

#### Product /



- 1. Finish
- 2. ALPIlignum wood veneer
- 3. Adhesive
- 4. ALPIlignum wood veneer



Available with matching edge-banding in wood.

Size	4'x8'/4'x10'
Nominal Thickness	1.0 mm
Weight per m <sup>2</sup>	0.7 kg
Variation in size	~
(UNI EN 438-2, 17:2019)	1 %
Resistance to abrasion	>20/25 Taber turns
(UNI EN 438-2, 10:2019)	
Resistance to cold liquids	A
(UNI EN 12720:2013)	A
Lightfastness (xenon arc lamp)*	
(UNI EN 438-2, 27:2019)	>4/5 Grey scale
Formaldehyde Emission	
Compliant with Annex 1 of the German	1
Chemical Prohibition Ordinance	•
(according to DIN EN 16516 and DIN EN 717-1)	
Certification	FSC www.fsc.org

\* The specific rating of lightfastness for each of the ALPIready products is available upon request.



#### Helpful recommendations /

For correct counterbalance, we suggest using the same type of product on both sides of the panel, as advised by the EN 14323 standard. However, high-pressure laminate that has characteristics compatible with the outward-facing material can also be used. In any case, specific production tests must be carried out to evaluate the stability of the finished panel over time (three to seven days).

#### Preconditioning /

We advise conditioning the product for at least 48 hours in the same room as the panel to which it will be affixed. Optimal conditions are 20° Celsius with a relative humidity of 40%-65%.

#### Gluing with a steel-plate press /

The utmost care is needed in cleaning the plates of the press, in order to avoid dents or damage to the finished surface. A finished surface that is damaged by particles pressed between the metal plate and the decorative surface is difficult to repair. The protective film must always be lying perfectly smooth on the surface of ALPIready, in order to avoid pressing folds into the surface. Apply the veneer glue evenly, in the same quantity, on both sides of the panel. Use the right quantity of glue so that it does not squeeze out from the edges under pressure and damage the decorative surface.

Never allow the temperature to rise above 80° Celsius for durations no longer than 3 minutes when using thermosetting glue. The application of ALPIready on surfaces with an elevated coefficient of thermal expansion (metal and other surfaces) could lead to warping and delamination due to sudden changes in temperature and humidity.

#### Gluing with contact adhesive /

Contact adhesives can be applied by hand or by machine. This must be done properly, in order to avoid blisters beneath the surface. Allow the solvent or water contained in the glue to evaporate completely.

#### Please note /

As with natural wood, ALPIready surfaces cannot guarantee an absolute color match between different production batches. Slight differences of hue between different lots are not a defect.

As with natural wood, ALPIready reacts to sunlight and artificial light, both direct and indirect. A gradual change in the surface color over time is a natural phenomenon.

#### Cleaning /

ALPIready surfaces are easy to clean with natural-fiber cloth moistened with water. Neutral, non-abrasive detergent may be used. Avoid the use of solvents such as acetone, nail polish remover or paint thinner.

#### Storing /

ALPIready must be stored horizontally, panels face to face, in rooms with a temperature between 10° and 30° Celsius, relative humidity between 40% and 60%, arranged on designated pallets, never resting directly on the floor.

As with all wood surfaces, for good preservation over time, ALPIready must be protected from the sun by means of opaque, possibly dark, covering. Absolutely avoid contact, even temporary contact, with water and other liquids. Absolutely avoid condensation and dripping on the surface of the product.

The panels must be handled by two people.

We recommend using the product within 12 months of delivery.

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### Safety information /

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### Disclaimer /



Product Code 18.90F - Wax

Type ALPI Wavy Fir White

Collection Designer

Design

Raw Edges

Texture

Design

Finishes

Wax

Dimensions

4'x 8'





### ALPIready Technical Features /

# ALPIready /

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Each pattern is available with the most suitable finishes formulated to beautify the naturalness and color of the wood. ALPI also produces matching edge-banding for each pattern.

In line with the sustainable approach at ALPI and the company's constant striving for excellence in the use of natural resources, ALPIready is made with wood from responsibly managed forests FSC<sup>®</sup> (FSC-C084497).

#### Application areas /

Furniture surfaces, interior-design surfaces, hotel interiors, surfaces in apartment buildings and residential complexes, boutiques, retail interiors, offices, public spaces and cabinetry for yachts and cruise ships.

#### Finishes /

ALPIready is supplied with the most suitable finish.

Touch: Maintains the naturalness of the wood while being soft and pleasant to the touch.

Groove: Emphasizes the grain and textural quality while being like raw wood to the touch.

Wax: A matt finish rendering the delicate appearance of wax-treated wood.

Oil: A finish that enlivens the color of the wood while giving it the typical sheen of natural-oil treatments.

#### Product /



- 1. Finish
- 2. ALPIlignum wood veneer
- 3. Adhesive
- 4. ALPIlignum wood veneer



Available with matching edge-banding in wood.

Size	4'x8'/4'x10'
Nominal Thickness	1.0 mm
Weight per m <sup>2</sup>	0.7 kg
Variation in size	~
(UNI EN 438-2, 17:2019)	1 %
Resistance to abrasion	>20/25 Taber turns
(UNI EN 438-2, 10:2019)	
Resistance to cold liquids	A
(UNI EN 12720:2013)	A
Lightfastness (xenon arc lamp)*	
(UNI EN 438-2, 27:2019)	>4/5 Grey scale
Formaldehyde Emission	
Compliant with Annex 1 of the German	1
Chemical Prohibition Ordinance	•
(according to DIN EN 16516 and DIN EN 717-1)	
Certification	FSC www.fsc.org

\* The specific rating of lightfastness for each of the ALPIready products is available upon request.



#### Helpful recommendations /

For correct counterbalance, we suggest using the same type of product on both sides of the panel, as advised by the EN 14323 standard. However, high-pressure laminate that has characteristics compatible with the outward-facing material can also be used. In any case, specific production tests must be carried out to evaluate the stability of the finished panel over time (three to seven days).

#### Preconditioning /

We advise conditioning the product for at least 48 hours in the same room as the panel to which it will be affixed. Optimal conditions are 20° Celsius with a relative humidity of 40%-65%.

#### Gluing with a steel-plate press /

The utmost care is needed in cleaning the plates of the press, in order to avoid dents or damage to the finished surface. A finished surface that is damaged by particles pressed between the metal plate and the decorative surface is difficult to repair. The protective film must always be lying perfectly smooth on the surface of ALPIready, in order to avoid pressing folds into the surface. Apply the veneer glue evenly, in the same quantity, on both sides of the panel. Use the right quantity of glue so that it does not squeeze out from the edges under pressure and damage the decorative surface.

Never allow the temperature to rise above 80° Celsius for durations no longer than 3 minutes when using thermosetting glue. The application of ALPIready on surfaces with an elevated coefficient of thermal expansion (metal and other surfaces) could lead to warping and delamination due to sudden changes in temperature and humidity.

#### Gluing with contact adhesive /

Contact adhesives can be applied by hand or by machine. This must be done properly, in order to avoid blisters beneath the surface. Allow the solvent or water contained in the glue to evaporate completely.

#### Please note /

As with natural wood, ALPIready surfaces cannot guarantee an absolute color match between different production batches. Slight differences of hue between different lots are not a defect.

As with natural wood, ALPIready reacts to sunlight and artificial light, both direct and indirect. A gradual change in the surface color over time is a natural phenomenon.

#### Cleaning /

ALPIready surfaces are easy to clean with natural-fiber cloth moistened with water. Neutral, non-abrasive detergent may be used. Avoid the use of solvents such as acetone, nail polish remover or paint thinner.

#### Storing /

ALPIready must be stored horizontally, panels face to face, in rooms with a temperature between 10° and 30° Celsius, relative humidity between 40% and 60%, arranged on designated pallets, never resting directly on the floor.

As with all wood surfaces, for good preservation over time, ALPIready must be protected from the sun by means of opaque, possibly dark, covering. Absolutely avoid contact, even temporary contact, with water and other liquids. Absolutely avoid condensation and dripping on the surface of the product.

The panels must be handled by two people.

We recommend using the product within 12 months of delivery.

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### Safety information /

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### Disclaimer /



Product Code 18.91F - Wax

Type ALPI Wavy Fir Blue

Collection Designer

Design **Raw Edges** 

Texture

Design

Finishes

Wax

Dimensions

4'x 8'





### ALPIready Technical Features /

# ALPIready /

ALPIready is a prefinished wood surface, ready for application, made of two united layers of ALPIlignum veneer. ALPIready is an all-wood product, finished on the outward-facing side. The product is robust, flexible and easy to use. ALPIready shortens the time and effort spent on panel fabrication and installation.

Each pattern is available with the most suitable finishes formulated to beautify the naturalness and color of the wood. ALPI also produces matching edge-banding for each pattern.

In line with the sustainable approach at ALPI and the company's constant striving for excellence in the use of natural resources, ALPIready is made with wood from responsibly managed forests FSC<sup>®</sup> (FSC-C084497).

#### Application areas /

Furniture surfaces, interior-design surfaces, hotel interiors, surfaces in apartment buildings and residential complexes, boutiques, retail interiors, offices, public spaces and cabinetry for yachts and cruise ships.

#### Finishes /

ALPIready is supplied with the most suitable finish.

Touch: Maintains the naturalness of the wood while being soft and pleasant to the touch.

Groove: Emphasizes the grain and textural quality while being like raw wood to the touch.

Wax: A matt finish rendering the delicate appearance of wax-treated wood.

Oil: A finish that enlivens the color of the wood while giving it the typical sheen of natural-oil treatments.

#### Product /



- 1. Finish
- 2. ALPIlignum wood veneer
- 3. Adhesive
- 4. ALPIlignum wood veneer



Available with matching edge-banding in wood.

Size	4'x8'/4'x10'
Nominal Thickness	1.0 mm
Weight per m <sup>2</sup>	0.7 kg
Variation in size	~
(UNI EN 438-2, 17:2019)	1 %
Resistance to abrasion	>20/25 Taber turns
(UNI EN 438-2, 10:2019)	
Resistance to cold liquids	A
(UNI EN 12720:2013)	A
Lightfastness (xenon arc lamp)*	
(UNI EN 438-2, 27:2019)	>4/5 Grey scale
Formaldehyde Emission	
Compliant with Annex 1 of the German	1
Chemical Prohibition Ordinance	•
(according to DIN EN 16516 and DIN EN 717-1)	
Certification	FSC www.fsc.org

\* The specific rating of lightfastness for each of the ALPIready products is available upon request.



#### Helpful recommendations /

For correct counterbalance, we suggest using the same type of product on both sides of the panel, as advised by the EN 14323 standard. However, high-pressure laminate that has characteristics compatible with the outward-facing material can also be used. In any case, specific production tests must be carried out to evaluate the stability of the finished panel over time (three to seven days).

#### Preconditioning /

We advise conditioning the product for at least 48 hours in the same room as the panel to which it will be affixed. Optimal conditions are 20° Celsius with a relative humidity of 40%-65%.

#### Gluing with a steel-plate press /

The utmost care is needed in cleaning the plates of the press, in order to avoid dents or damage to the finished surface. A finished surface that is damaged by particles pressed between the metal plate and the decorative surface is difficult to repair. The protective film must always be lying perfectly smooth on the surface of ALPIready, in order to avoid pressing folds into the surface. Apply the veneer glue evenly, in the same quantity, on both sides of the panel. Use the right quantity of glue so that it does not squeeze out from the edges under pressure and damage the decorative surface.

Never allow the temperature to rise above 80° Celsius for durations no longer than 3 minutes when using thermosetting glue. The application of ALPIready on surfaces with an elevated coefficient of thermal expansion (metal and other surfaces) could lead to warping and delamination due to sudden changes in temperature and humidity.

#### Gluing with contact adhesive /

Contact adhesives can be applied by hand or by machine. This must be done properly, in order to avoid blisters beneath the surface. Allow the solvent or water contained in the glue to evaporate completely.

#### Please note /

As with natural wood, ALPIready surfaces cannot guarantee an absolute color match between different production batches. Slight differences of hue between different lots are not a defect.

As with natural wood, ALPIready reacts to sunlight and artificial light, both direct and indirect. A gradual change in the surface color over time is a natural phenomenon.

#### Cleaning /

ALPIready surfaces are easy to clean with natural-fiber cloth moistened with water. Neutral, non-abrasive detergent may be used. Avoid the use of solvents such as acetone, nail polish remover or paint thinner.

#### Storing /

ALPIready must be stored horizontally, panels face to face, in rooms with a temperature between 10° and 30° Celsius, relative humidity between 40% and 60%, arranged on designated pallets, never resting directly on the floor.

As with all wood surfaces, for good preservation over time, ALPIready must be protected from the sun by means of opaque, possibly dark, covering. Absolutely avoid contact, even temporary contact, with water and other liquids. Absolutely avoid condensation and dripping on the surface of the product.

The panels must be handled by two people.

We recommend using the product within 12 months of delivery.

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### Safety information /

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### Disclaimer /



Product Code 2-266F - Groove

Type ALPI Cerused Oak

Collection Wood
Chocolate

Texture

Quartered

Finishes

Groove

Dimensions

4'x 10'





### ALPIready Technical Features /

# ALPIready /

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Each pattern is available with the most suitable finishes formulated to beautify the naturalness and color of the wood. ALPI also produces matching edge-banding for each pattern.

In line with the sustainable approach at ALPI and the company's constant striving for excellence in the use of natural resources, ALPIready is made with wood from responsibly managed forests FSC<sup>®</sup> (FSC-C084497).

#### Application areas /

Furniture surfaces, interior-design surfaces, hotel interiors, surfaces in apartment buildings and residential complexes, boutiques, retail interiors, offices, public spaces and cabinetry for yachts and cruise ships.

#### Finishes /

ALPIready is supplied with the most suitable finish.

Touch: Maintains the naturalness of the wood while being soft and pleasant to the touch.

Groove: Emphasizes the grain and textural quality while being like raw wood to the touch.

Wax: A matt finish rendering the delicate appearance of wax-treated wood.

Oil: A finish that enlivens the color of the wood while giving it the typical sheen of natural-oil treatments.

#### Product /



- 1. Finish
- 2. ALPIlignum wood veneer
- 3. Adhesive
- 4. ALPIlignum wood veneer



Available with matching edge-banding in wood.

Size	4'x8'/4'x10'
Nominal Thickness	1.0 mm
Weight per m <sup>2</sup>	0.7 kg
Variation in size	~
(UNI EN 438-2, 17:2019)	1 %
Resistance to abrasion	>20/25 Taber turns
(UNI EN 438-2, 10:2019)	
Resistance to cold liquids	A
(UNI EN 12720:2013)	A
Lightfastness (xenon arc lamp)*	
(UNI EN 438-2, 27:2019)	>4/5 Grey scale
Formaldehyde Emission	
Compliant with Annex 1 of the German	1
Chemical Prohibition Ordinance	•
(according to DIN EN 16516 and DIN EN 717-1)	
Certification	FSC www.fsc.org

\* The specific rating of lightfastness for each of the ALPIready products is available upon request.



#### Helpful recommendations /

For correct counterbalance, we suggest using the same type of product on both sides of the panel, as advised by the EN 14323 standard. However, high-pressure laminate that has characteristics compatible with the outward-facing material can also be used. In any case, specific production tests must be carried out to evaluate the stability of the finished panel over time (three to seven days).

#### Preconditioning /

We advise conditioning the product for at least 48 hours in the same room as the panel to which it will be affixed. Optimal conditions are 20° Celsius with a relative humidity of 40%-65%.

#### Gluing with a steel-plate press /

The utmost care is needed in cleaning the plates of the press, in order to avoid dents or damage to the finished surface. A finished surface that is damaged by particles pressed between the metal plate and the decorative surface is difficult to repair. The protective film must always be lying perfectly smooth on the surface of ALPIready, in order to avoid pressing folds into the surface. Apply the veneer glue evenly, in the same quantity, on both sides of the panel. Use the right quantity of glue so that it does not squeeze out from the edges under pressure and damage the decorative surface.

Never allow the temperature to rise above 80° Celsius for durations no longer than 3 minutes when using thermosetting glue. The application of ALPIready on surfaces with an elevated coefficient of thermal expansion (metal and other surfaces) could lead to warping and delamination due to sudden changes in temperature and humidity.

#### Gluing with contact adhesive /

Contact adhesives can be applied by hand or by machine. This must be done properly, in order to avoid blisters beneath the surface. Allow the solvent or water contained in the glue to evaporate completely.

#### Please note /

As with natural wood, ALPIready surfaces cannot guarantee an absolute color match between different production batches. Slight differences of hue between different lots are not a defect.

As with natural wood, ALPIready reacts to sunlight and artificial light, both direct and indirect. A gradual change in the surface color over time is a natural phenomenon.

#### Cleaning /

ALPIready surfaces are easy to clean with natural-fiber cloth moistened with water. Neutral, non-abrasive detergent may be used. Avoid the use of solvents such as acetone, nail polish remover or paint thinner.

#### Storing /

ALPIready must be stored horizontally, panels face to face, in rooms with a temperature between 10° and 30° Celsius, relative humidity between 40% and 60%, arranged on designated pallets, never resting directly on the floor.

As with all wood surfaces, for good preservation over time, ALPIready must be protected from the sun by means of opaque, possibly dark, covering. Absolutely avoid contact, even temporary contact, with water and other liquids. Absolutely avoid condensation and dripping on the surface of the product.

The panels must be handled by two people.

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Users should carry out their own assessment of the product to satisfy themselves that it is suitable for their requirements.

### Safety information /

Like all other ALPI products, ALPIready adheres to REACH legislation (the European Regulation on Registration, Evaluation, Authorization and Restriction of Chemicals), which rules that substances of very high concern and substances subject to authorization appear in concentrations of less than 0.1% by weight (REACH Annex XIV). ALPI products comply with the European Union Regulation 2019/1021 regarding persistent organic pollutants, which took effect on 20 June 2019. ALPI does not use metal-complex dyes.



### Disclaimer /


Product Code 2-277F - Groove

Type ALPI Painted Oak

Collection Wood
Chocolate

Texture

Flat Cut

Finishes

Groove

Dimensions

4'x 10'





## ALPIready /

ALPIready is a prefinished wood surface, ready for application, made of two united layers of ALPIlignum veneer. ALPIready is an all-wood product, finished on the outward-facing side. The product is robust, flexible and easy to use. ALPIready shortens the time and effort spent on panel fabrication and installation.

Each pattern is available with the most suitable finishes formulated to beautify the naturalness and color of the wood. ALPI also produces matching edge-banding for each pattern.

In line with the sustainable approach at ALPI and the company's constant striving for excellence in the use of natural resources, ALPIready is made with wood from responsibly managed forests FSC<sup>®</sup> (FSC-C084497).

### Application areas /

Furniture surfaces, interior-design surfaces, hotel interiors, surfaces in apartment buildings and residential complexes, boutiques, retail interiors, offices, public spaces and cabinetry for yachts and cruise ships.

### Finishes /

ALPIready is supplied with the most suitable finish.

Touch: Maintains the naturalness of the wood while being soft and pleasant to the touch.

Groove: Emphasizes the grain and textural quality while being like raw wood to the touch.

Wax: A matt finish rendering the delicate appearance of wax-treated wood.

Oil: A finish that enlivens the color of the wood while giving it the typical sheen of natural-oil treatments.

### Product /



- 1. Finish
- 2. ALPIlignum wood veneer
- 3. Adhesive
- 4. ALPIlignum wood veneer



Size	4'x8'/4'x10'
Nominal Thickness	1.0 mm
Weight per m <sup>2</sup>	0.7 kg
Variation in size	~
(UNI EN 438-2, 17:2019)	1 %
Resistance to abrasion	>20/25 Taber turns
(UNI EN 438-2, 10:2019)	
Resistance to cold liquids	A
(UNI EN 12720:2013)	A
Lightfastness (xenon arc lamp)*	
(UNI EN 438-2, 27:2019)	>4/5 Grey scale
Formaldehyde Emission	
Compliant with Annex 1 of the German	1
Chemical Prohibition Ordinance	•
(according to DIN EN 16516 and DIN EN 717-1)	
Certification	FSC www.fsc.org



### Helpful recommendations /

For correct counterbalance, we suggest using the same type of product on both sides of the panel, as advised by the EN 14323 standard. However, high-pressure laminate that has characteristics compatible with the outward-facing material can also be used. In any case, specific production tests must be carried out to evaluate the stability of the finished panel over time (three to seven days).

### Preconditioning /

We advise conditioning the product for at least 48 hours in the same room as the panel to which it will be affixed. Optimal conditions are 20° Celsius with a relative humidity of 40%-65%.

### Gluing with a steel-plate press /

The utmost care is needed in cleaning the plates of the press, in order to avoid dents or damage to the finished surface. A finished surface that is damaged by particles pressed between the metal plate and the decorative surface is difficult to repair. The protective film must always be lying perfectly smooth on the surface of ALPIready, in order to avoid pressing folds into the surface. Apply the veneer glue evenly, in the same quantity, on both sides of the panel. Use the right quantity of glue so that it does not squeeze out from the edges under pressure and damage the decorative surface.

Never allow the temperature to rise above 80° Celsius for durations no longer than 3 minutes when using thermosetting glue. The application of ALPIready on surfaces with an elevated coefficient of thermal expansion (metal and other surfaces) could lead to warping and delamination due to sudden changes in temperature and humidity.

### Gluing with contact adhesive /

Contact adhesives can be applied by hand or by machine. This must be done properly, in order to avoid blisters beneath the surface. Allow the solvent or water contained in the glue to evaporate completely.

### Please note /

As with natural wood, ALPIready surfaces cannot guarantee an absolute color match between different production batches. Slight differences of hue between different lots are not a defect.

As with natural wood, ALPIready reacts to sunlight and artificial light, both direct and indirect. A gradual change in the surface color over time is a natural phenomenon.

### Cleaning /

ALPIready surfaces are easy to clean with natural-fiber cloth moistened with water. Neutral, non-abrasive detergent may be used. Avoid the use of solvents such as acetone, nail polish remover or paint thinner.

### Storing /

ALPIready must be stored horizontally, panels face to face, in rooms with a temperature between 10° and 30° Celsius, relative humidity between 40% and 60%, arranged on designated pallets, never resting directly on the floor.

As with all wood surfaces, for good preservation over time, ALPIready must be protected from the sun by means of opaque, possibly dark, covering. Absolutely avoid contact, even temporary contact, with water and other liquids. Absolutely avoid condensation and dripping on the surface of the product.

The panels must be handled by two people.

We recommend using the product within 12 months of delivery.

For all additional clarifications, please contact the technical office at ALPI. This data sheet replaces and annuls any older information. The information and recommendations contained in this data sheet are based on current knowledge at ALPI and could be modified in the future in accordance with new findings, evaluations or production systems.

Users should carry out their own assessment of the product to satisfy themselves that it is suitable for their requirements.

### Safety information /



### Disclaimer /



Product Code 2-323F - Oil

Type ALPI Ash

Collection Wood

Evergreen

Texture

Quartered

Finishes **Oil** 

Dimensions **4'x 8'** 

4'x 10'





## ALPIready /

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Each pattern is available with the most suitable finishes formulated to beautify the naturalness and color of the wood. ALPI also produces matching edge-banding for each pattern.

In line with the sustainable approach at ALPI and the company's constant striving for excellence in the use of natural resources, ALPIready is made with wood from responsibly managed forests FSC<sup>®</sup> (FSC-C084497).

### Application areas /

Furniture surfaces, interior-design surfaces, hotel interiors, surfaces in apartment buildings and residential complexes, boutiques, retail interiors, offices, public spaces and cabinetry for yachts and cruise ships.

### Finishes /

ALPIready is supplied with the most suitable finish.

Touch: Maintains the naturalness of the wood while being soft and pleasant to the touch.

Groove: Emphasizes the grain and textural quality while being like raw wood to the touch.

Wax: A matt finish rendering the delicate appearance of wax-treated wood.

Oil: A finish that enlivens the color of the wood while giving it the typical sheen of natural-oil treatments.

### Product /



- 1. Finish
- 2. ALPIlignum wood veneer
- 3. Adhesive
- 4. ALPIlignum wood veneer



Size	4'x8'/4'x10'
Nominal Thickness	1.0 mm
Weight per m <sup>2</sup>	0.7 kg
Variation in size	~
(UNI EN 438-2, 17:2019)	1 %
Resistance to abrasion	>20/25 Taber turns
(UNI EN 438-2, 10:2019)	
Resistance to cold liquids	A
(UNI EN 12720:2013)	A
Lightfastness (xenon arc lamp)*	
(UNI EN 438-2, 27:2019)	>4/5 Grey scale
Formaldehyde Emission	
Compliant with Annex 1 of the German	1
Chemical Prohibition Ordinance	•
(according to DIN EN 16516 and DIN EN 717-1)	
Certification	FSC www.fsc.org



### Helpful recommendations /

For correct counterbalance, we suggest using the same type of product on both sides of the panel, as advised by the EN 14323 standard. However, high-pressure laminate that has characteristics compatible with the outward-facing material can also be used. In any case, specific production tests must be carried out to evaluate the stability of the finished panel over time (three to seven days).

### Preconditioning /

We advise conditioning the product for at least 48 hours in the same room as the panel to which it will be affixed. Optimal conditions are 20° Celsius with a relative humidity of 40%-65%.

### Gluing with a steel-plate press /

The utmost care is needed in cleaning the plates of the press, in order to avoid dents or damage to the finished surface. A finished surface that is damaged by particles pressed between the metal plate and the decorative surface is difficult to repair. The protective film must always be lying perfectly smooth on the surface of ALPIready, in order to avoid pressing folds into the surface. Apply the veneer glue evenly, in the same quantity, on both sides of the panel. Use the right quantity of glue so that it does not squeeze out from the edges under pressure and damage the decorative surface.

Never allow the temperature to rise above 80° Celsius for durations no longer than 3 minutes when using thermosetting glue. The application of ALPIready on surfaces with an elevated coefficient of thermal expansion (metal and other surfaces) could lead to warping and delamination due to sudden changes in temperature and humidity.

### Gluing with contact adhesive /

Contact adhesives can be applied by hand or by machine. This must be done properly, in order to avoid blisters beneath the surface. Allow the solvent or water contained in the glue to evaporate completely.

### Please note /

As with natural wood, ALPIready surfaces cannot guarantee an absolute color match between different production batches. Slight differences of hue between different lots are not a defect.

As with natural wood, ALPIready reacts to sunlight and artificial light, both direct and indirect. A gradual change in the surface color over time is a natural phenomenon.

### Cleaning /

ALPIready surfaces are easy to clean with natural-fiber cloth moistened with water. Neutral, non-abrasive detergent may be used. Avoid the use of solvents such as acetone, nail polish remover or paint thinner.

### Storing /

ALPIready must be stored horizontally, panels face to face, in rooms with a temperature between 10° and 30° Celsius, relative humidity between 40% and 60%, arranged on designated pallets, never resting directly on the floor.

As with all wood surfaces, for good preservation over time, ALPIready must be protected from the sun by means of opaque, possibly dark, covering. Absolutely avoid contact, even temporary contact, with water and other liquids. Absolutely avoid condensation and dripping on the surface of the product.

The panels must be handled by two people.

We recommend using the product within 12 months of delivery.

For all additional clarifications, please contact the technical office at ALPI. This data sheet replaces and annuls any older information. The information and recommendations contained in this data sheet are based on current knowledge at ALPI and could be modified in the future in accordance with new findings, evaluations or production systems.

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### Safety information /



### Disclaimer /



Product Code 2-356F - Groove

Type ALPI Ebonized Ash

Collection Wood Grey

Texture

Quartered

Finish

Groove

Dimensions

4'x 10'



## ALPIready /

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Each pattern is available with the most suitable finishes formulated to beautify the naturalness and color of the wood. ALPI also produces matching edge-banding for each pattern.

In line with the sustainable approach at ALPI and the company's constant striving for excellence in the use of natural resources, ALPIready is made with wood from responsibly managed forests FSC<sup>®</sup> (FSC-C084497).

### Application areas /

Furniture surfaces, interior-design surfaces, hotel interiors, surfaces in apartment buildings and residential complexes, boutiques, retail interiors, offices, public spaces and cabinetry for yachts and cruise ships.

### Finishes /

ALPIready is supplied with the most suitable finish.

Touch: Maintains the naturalness of the wood while being soft and pleasant to the touch.

Groove: Emphasizes the grain and textural quality while being like raw wood to the touch.

Wax: A matt finish rendering the delicate appearance of wax-treated wood.

Oil: A finish that enlivens the color of the wood while giving it the typical sheen of natural-oil treatments.

### Product /



- 1. Finish
- 2. ALPIlignum wood veneer
- 3. Adhesive
- 4. ALPIlignum wood veneer



Size	4'x8'/4'x10'
Nominal Thickness	1.0 mm
Weight per m <sup>2</sup>	0.7 kg
Variation in size	~
(UNI EN 438-2, 17:2019)	1 %
Resistance to abrasion	>20/25 Taber turns
(UNI EN 438-2, 10:2019)	
Resistance to cold liquids	A
(UNI EN 12720:2013)	A
Lightfastness (xenon arc lamp)*	
(UNI EN 438-2, 27:2019)	>4/5 Grey scale
Formaldehyde Emission	
Compliant with Annex 1 of the German	1
Chemical Prohibition Ordinance	•
(according to DIN EN 16516 and DIN EN 717-1)	
Certification	FSC www.fsc.org



### Helpful recommendations /

For correct counterbalance, we suggest using the same type of product on both sides of the panel, as advised by the EN 14323 standard. However, high-pressure laminate that has characteristics compatible with the outward-facing material can also be used. In any case, specific production tests must be carried out to evaluate the stability of the finished panel over time (three to seven days).

### Preconditioning /

We advise conditioning the product for at least 48 hours in the same room as the panel to which it will be affixed. Optimal conditions are 20° Celsius with a relative humidity of 40%-65%.

### Gluing with a steel-plate press /

The utmost care is needed in cleaning the plates of the press, in order to avoid dents or damage to the finished surface. A finished surface that is damaged by particles pressed between the metal plate and the decorative surface is difficult to repair. The protective film must always be lying perfectly smooth on the surface of ALPIready, in order to avoid pressing folds into the surface. Apply the veneer glue evenly, in the same quantity, on both sides of the panel. Use the right quantity of glue so that it does not squeeze out from the edges under pressure and damage the decorative surface.

Never allow the temperature to rise above 80° Celsius for durations no longer than 3 minutes when using thermosetting glue. The application of ALPIready on surfaces with an elevated coefficient of thermal expansion (metal and other surfaces) could lead to warping and delamination due to sudden changes in temperature and humidity.

### Gluing with contact adhesive /

Contact adhesives can be applied by hand or by machine. This must be done properly, in order to avoid blisters beneath the surface. Allow the solvent or water contained in the glue to evaporate completely.

### Please note /

As with natural wood, ALPIready surfaces cannot guarantee an absolute color match between different production batches. Slight differences of hue between different lots are not a defect.

As with natural wood, ALPIready reacts to sunlight and artificial light, both direct and indirect. A gradual change in the surface color over time is a natural phenomenon.

### Cleaning /

ALPIready surfaces are easy to clean with natural-fiber cloth moistened with water. Neutral, non-abrasive detergent may be used. Avoid the use of solvents such as acetone, nail polish remover or paint thinner.

### Storing /

ALPIready must be stored horizontally, panels face to face, in rooms with a temperature between 10° and 30° Celsius, relative humidity between 40% and 60%, arranged on designated pallets, never resting directly on the floor.

As with all wood surfaces, for good preservation over time, ALPIready must be protected from the sun by means of opaque, possibly dark, covering. Absolutely avoid contact, even temporary contact, with water and other liquids. Absolutely avoid condensation and dripping on the surface of the product.

The panels must be handled by two people.

We recommend using the product within 12 months of delivery.

For all additional clarifications, please contact the technical office at ALPI. This data sheet replaces and annuls any older information. The information and recommendations contained in this data sheet are based on current knowledge at ALPI and could be modified in the future in accordance with new findings, evaluations or production systems.

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### Safety information /



### Disclaimer /



Product Code 579F - Oil

Type ALPI Black Walnut

Collection Wood **Chocolate** 

Texture

Flat Cut

Finishes **Oil** 

Dimensions **4'x 8'** 

4'x 10'





## ALPIready /

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Each pattern is available with the most suitable finishes formulated to beautify the naturalness and color of the wood. ALPI also produces matching edge-banding for each pattern.

In line with the sustainable approach at ALPI and the company's constant striving for excellence in the use of natural resources, ALPIready is made with wood from responsibly managed forests FSC<sup>®</sup> (FSC-C084497).

### Application areas /

Furniture surfaces, interior-design surfaces, hotel interiors, surfaces in apartment buildings and residential complexes, boutiques, retail interiors, offices, public spaces and cabinetry for yachts and cruise ships.

### Finishes /

ALPIready is supplied with the most suitable finish.

Touch: Maintains the naturalness of the wood while being soft and pleasant to the touch.

Groove: Emphasizes the grain and textural quality while being like raw wood to the touch.

Wax: A matt finish rendering the delicate appearance of wax-treated wood.

Oil: A finish that enlivens the color of the wood while giving it the typical sheen of natural-oil treatments.

### Product /



- 1. Finish
- 2. ALPIlignum wood veneer
- 3. Adhesive
- 4. ALPIlignum wood veneer



Size	4'x8'/4'x10'
Nominal Thickness	1.0 mm
Weight per m <sup>2</sup>	0.7 kg
Variation in size	~
(UNI EN 438-2, 17:2019)	1 %
Resistance to abrasion	>20/25 Taber turns
(UNI EN 438-2, 10:2019)	
Resistance to cold liquids	A
(UNI EN 12720:2013)	A
Lightfastness (xenon arc lamp)*	
(UNI EN 438-2, 27:2019)	>4/5 Grey scale
Formaldehyde Emission	
Compliant with Annex 1 of the German	1
Chemical Prohibition Ordinance	•
(according to DIN EN 16516 and DIN EN 717-1)	
Certification	FSC www.fsc.org



### Helpful recommendations /

For correct counterbalance, we suggest using the same type of product on both sides of the panel, as advised by the EN 14323 standard. However, high-pressure laminate that has characteristics compatible with the outward-facing material can also be used. In any case, specific production tests must be carried out to evaluate the stability of the finished panel over time (three to seven days).

### Preconditioning /

We advise conditioning the product for at least 48 hours in the same room as the panel to which it will be affixed. Optimal conditions are 20° Celsius with a relative humidity of 40%-65%.

### Gluing with a steel-plate press /

The utmost care is needed in cleaning the plates of the press, in order to avoid dents or damage to the finished surface. A finished surface that is damaged by particles pressed between the metal plate and the decorative surface is difficult to repair. The protective film must always be lying perfectly smooth on the surface of ALPIready, in order to avoid pressing folds into the surface. Apply the veneer glue evenly, in the same quantity, on both sides of the panel. Use the right quantity of glue so that it does not squeeze out from the edges under pressure and damage the decorative surface.

Never allow the temperature to rise above 80° Celsius for durations no longer than 3 minutes when using thermosetting glue. The application of ALPIready on surfaces with an elevated coefficient of thermal expansion (metal and other surfaces) could lead to warping and delamination due to sudden changes in temperature and humidity.

### Gluing with contact adhesive /

Contact adhesives can be applied by hand or by machine. This must be done properly, in order to avoid blisters beneath the surface. Allow the solvent or water contained in the glue to evaporate completely.

### Please note /

As with natural wood, ALPIready surfaces cannot guarantee an absolute color match between different production batches. Slight differences of hue between different lots are not a defect.

As with natural wood, ALPIready reacts to sunlight and artificial light, both direct and indirect. A gradual change in the surface color over time is a natural phenomenon.

### Cleaning /

ALPIready surfaces are easy to clean with natural-fiber cloth moistened with water. Neutral, non-abrasive detergent may be used. Avoid the use of solvents such as acetone, nail polish remover or paint thinner.

### Storing /

ALPIready must be stored horizontally, panels face to face, in rooms with a temperature between 10° and 30° Celsius, relative humidity between 40% and 60%, arranged on designated pallets, never resting directly on the floor.

As with all wood surfaces, for good preservation over time, ALPIready must be protected from the sun by means of opaque, possibly dark, covering. Absolutely avoid contact, even temporary contact, with water and other liquids. Absolutely avoid condensation and dripping on the surface of the product.

The panels must be handled by two people.

We recommend using the product within 12 months of delivery.

For all additional clarifications, please contact the technical office at ALPI. This data sheet replaces and annuls any older information. The information and recommendations contained in this data sheet are based on current knowledge at ALPI and could be modified in the future in accordance with new findings, evaluations or production systems.

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### Safety information /



### Disclaimer /



Product Code 740F - Wax

Type ALPI Gold Teak

Collection Wood

Legacy

Curated by Piero Lissoni

Texture

Quartered

Finishes

Wax

Dimensions

4'x 10'



## ALPIready /

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### Application areas /

Furniture surfaces, interior-design surfaces, hotel interiors, surfaces in apartment buildings and residential complexes, boutiques, retail interiors, offices, public spaces and cabinetry for yachts and cruise ships.

### Finishes /

ALPIready is supplied with the most suitable finish.

Touch: Maintains the naturalness of the wood while being soft and pleasant to the touch.

Groove: Emphasizes the grain and textural quality while being like raw wood to the touch.

Wax: A matt finish rendering the delicate appearance of wax-treated wood.

Oil: A finish that enlivens the color of the wood while giving it the typical sheen of natural-oil treatments.

### Product /



- 1. Finish
- 2. ALPIlignum wood veneer
- 3. Adhesive
- 4. ALPIlignum wood veneer



Size	4'x8'/4'x10'
Nominal Thickness	1.0 mm
Weight per m <sup>2</sup>	0.7 kg
Variation in size	~
(UNI EN 438-2, 17:2019)	1 %
Resistance to abrasion	>20/25 Taber turns
(UNI EN 438-2, 10:2019)	
Resistance to cold liquids	A
(UNI EN 12720:2013)	A
Lightfastness (xenon arc lamp)*	
(UNI EN 438-2, 27:2019)	>4/5 Grey scale
Formaldehyde Emission	
Compliant with Annex 1 of the German	1
Chemical Prohibition Ordinance	•
(according to DIN EN 16516 and DIN EN 717-1)	
Certification	FSC www.fsc.org



### Helpful recommendations /

For correct counterbalance, we suggest using the same type of product on both sides of the panel, as advised by the EN 14323 standard. However, high-pressure laminate that has characteristics compatible with the outward-facing material can also be used. In any case, specific production tests must be carried out to evaluate the stability of the finished panel over time (three to seven days).

### Preconditioning /

We advise conditioning the product for at least 48 hours in the same room as the panel to which it will be affixed. Optimal conditions are 20° Celsius with a relative humidity of 40%-65%.

### Gluing with a steel-plate press /

The utmost care is needed in cleaning the plates of the press, in order to avoid dents or damage to the finished surface. A finished surface that is damaged by particles pressed between the metal plate and the decorative surface is difficult to repair. The protective film must always be lying perfectly smooth on the surface of ALPIready, in order to avoid pressing folds into the surface. Apply the veneer glue evenly, in the same quantity, on both sides of the panel. Use the right quantity of glue so that it does not squeeze out from the edges under pressure and damage the decorative surface.

Never allow the temperature to rise above 80° Celsius for durations no longer than 3 minutes when using thermosetting glue. The application of ALPIready on surfaces with an elevated coefficient of thermal expansion (metal and other surfaces) could lead to warping and delamination due to sudden changes in temperature and humidity.

### Gluing with contact adhesive /

Contact adhesives can be applied by hand or by machine. This must be done properly, in order to avoid blisters beneath the surface. Allow the solvent or water contained in the glue to evaporate completely.

### Please note /

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As with natural wood, ALPIready reacts to sunlight and artificial light, both direct and indirect. A gradual change in the surface color over time is a natural phenomenon.

### Cleaning /

ALPIready surfaces are easy to clean with natural-fiber cloth moistened with water. Neutral, non-abrasive detergent may be used. Avoid the use of solvents such as acetone, nail polish remover or paint thinner.

### Storing /

ALPIready must be stored horizontally, panels face to face, in rooms with a temperature between 10° and 30° Celsius, relative humidity between 40% and 60%, arranged on designated pallets, never resting directly on the floor.

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The panels must be handled by two people.

We recommend using the product within 12 months of delivery.

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### Safety information /



### Disclaimer /



Product Code AL.01F - Groove

Type ALPI Ash Ivory

Collection Wood **Sand** 

Texture

Flat Cut

Finishes **Groove** 

\_\_\_\_\_

Dimensions **4'x 10'** 



## ALPIready /

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### Application areas /

Furniture surfaces, interior-design surfaces, hotel interiors, surfaces in apartment buildings and residential complexes, boutiques, retail interiors, offices, public spaces and cabinetry for yachts and cruise ships.

### Finishes /

ALPIready is supplied with the most suitable finish.

Touch: Maintains the naturalness of the wood while being soft and pleasant to the touch.

Groove: Emphasizes the grain and textural quality while being like raw wood to the touch.

Wax: A matt finish rendering the delicate appearance of wax-treated wood.

Oil: A finish that enlivens the color of the wood while giving it the typical sheen of natural-oil treatments.

### Product /



- 1. Finish
- 2. ALPIlignum wood veneer
- 3. Adhesive
- 4. ALPIlignum wood veneer



Size	4'x8'/4'x10'
Nominal Thickness	1.0 mm
Weight per m <sup>2</sup>	0.7 kg
Variation in size	~
(UNI EN 438-2, 17:2019)	1 %
Resistance to abrasion	>20/25 Taber turns
(UNI EN 438-2, 10:2019)	
Resistance to cold liquids	A
(UNI EN 12720:2013)	A
Lightfastness (xenon arc lamp)*	
(UNI EN 438-2, 27:2019)	>4/5 Grey scale
Formaldehyde Emission	
Compliant with Annex 1 of the German	1
Chemical Prohibition Ordinance	•
(according to DIN EN 16516 and DIN EN 717-1)	
Certification	FSC www.fsc.org



### Helpful recommendations /

For correct counterbalance, we suggest using the same type of product on both sides of the panel, as advised by the EN 14323 standard. However, high-pressure laminate that has characteristics compatible with the outward-facing material can also be used. In any case, specific production tests must be carried out to evaluate the stability of the finished panel over time (three to seven days).

### Preconditioning /

We advise conditioning the product for at least 48 hours in the same room as the panel to which it will be affixed. Optimal conditions are 20° Celsius with a relative humidity of 40%-65%.

### Gluing with a steel-plate press /

The utmost care is needed in cleaning the plates of the press, in order to avoid dents or damage to the finished surface. A finished surface that is damaged by particles pressed between the metal plate and the decorative surface is difficult to repair. The protective film must always be lying perfectly smooth on the surface of ALPIready, in order to avoid pressing folds into the surface. Apply the veneer glue evenly, in the same quantity, on both sides of the panel. Use the right quantity of glue so that it does not squeeze out from the edges under pressure and damage the decorative surface.

Never allow the temperature to rise above 80° Celsius for durations no longer than 3 minutes when using thermosetting glue. The application of ALPIready on surfaces with an elevated coefficient of thermal expansion (metal and other surfaces) could lead to warping and delamination due to sudden changes in temperature and humidity.

### Gluing with contact adhesive /

Contact adhesives can be applied by hand or by machine. This must be done properly, in order to avoid blisters beneath the surface. Allow the solvent or water contained in the glue to evaporate completely.

### Please note /

As with natural wood, ALPIready surfaces cannot guarantee an absolute color match between different production batches. Slight differences of hue between different lots are not a defect.

As with natural wood, ALPIready reacts to sunlight and artificial light, both direct and indirect. A gradual change in the surface color over time is a natural phenomenon.

### Cleaning /

ALPIready surfaces are easy to clean with natural-fiber cloth moistened with water. Neutral, non-abrasive detergent may be used. Avoid the use of solvents such as acetone, nail polish remover or paint thinner.

### Storing /

ALPIready must be stored horizontally, panels face to face, in rooms with a temperature between 10° and 30° Celsius, relative humidity between 40% and 60%, arranged on designated pallets, never resting directly on the floor.

As with all wood surfaces, for good preservation over time, ALPIready must be protected from the sun by means of opaque, possibly dark, covering. Absolutely avoid contact, even temporary contact, with water and other liquids. Absolutely avoid condensation and dripping on the surface of the product.

The panels must be handled by two people.

We recommend using the product within 12 months of delivery.

For all additional clarifications, please contact the technical office at ALPI. This data sheet replaces and annuls any older information. The information and recommendations contained in this data sheet are based on current knowledge at ALPI and could be modified in the future in accordance with new findings, evaluations or production systems.

Users should carry out their own assessment of the product to satisfy themselves that it is suitable for their requirements.

### Safety information /



### Disclaimer /



Product Code AW.O3F - Wax

Type ALPI Wenge

Collection Wood **Chocolate** 

Texture

Quartered

Finishes

Wax

Dimensions

4'x 8'





## ALPIready /

ALPIready is a prefinished wood surface, ready for application, made of two united layers of ALPIlignum veneer. ALPIready is an all-wood product, finished on the outward-facing side. The product is robust, flexible and easy to use. ALPIready shortens the time and effort spent on panel fabrication and installation.

Each pattern is available with the most suitable finishes formulated to beautify the naturalness and color of the wood. ALPI also produces matching edge-banding for each pattern.

In line with the sustainable approach at ALPI and the company's constant striving for excellence in the use of natural resources, ALPIready is made with wood from responsibly managed forests FSC<sup>®</sup> (FSC-C084497).

### Application areas /

Furniture surfaces, interior-design surfaces, hotel interiors, surfaces in apartment buildings and residential complexes, boutiques, retail interiors, offices, public spaces and cabinetry for yachts and cruise ships.

### Finishes /

ALPIready is supplied with the most suitable finish.

Touch: Maintains the naturalness of the wood while being soft and pleasant to the touch.

Groove: Emphasizes the grain and textural quality while being like raw wood to the touch.

Wax: A matt finish rendering the delicate appearance of wax-treated wood.

Oil: A finish that enlivens the color of the wood while giving it the typical sheen of natural-oil treatments.

### Product /



- 1. Finish
- 2. ALPIlignum wood veneer
- 3. Adhesive
- 4. ALPIlignum wood veneer



Size	4'x8'/4'x10'
Nominal Thickness	1.0 mm
Weight per m <sup>2</sup>	0.7 kg
Variation in size	~
(UNI EN 438-2, 17:2019)	1 %
Resistance to abrasion	>20/25 Taber turns
(UNI EN 438-2, 10:2019)	
Resistance to cold liquids	A
(UNI EN 12720:2013)	A
Lightfastness (xenon arc lamp)*	
(UNI EN 438-2, 27:2019)	>4/5 Grey scale
Formaldehyde Emission	
Compliant with Annex 1 of the German	1
Chemical Prohibition Ordinance	•
(according to DIN EN 16516 and DIN EN 717-1)	
Certification	FSC www.fsc.org



### Helpful recommendations /

For correct counterbalance, we suggest using the same type of product on both sides of the panel, as advised by the EN 14323 standard. However, high-pressure laminate that has characteristics compatible with the outward-facing material can also be used. In any case, specific production tests must be carried out to evaluate the stability of the finished panel over time (three to seven days).

### Preconditioning /

We advise conditioning the product for at least 48 hours in the same room as the panel to which it will be affixed. Optimal conditions are 20° Celsius with a relative humidity of 40%-65%.

### Gluing with a steel-plate press /

The utmost care is needed in cleaning the plates of the press, in order to avoid dents or damage to the finished surface. A finished surface that is damaged by particles pressed between the metal plate and the decorative surface is difficult to repair. The protective film must always be lying perfectly smooth on the surface of ALPIready, in order to avoid pressing folds into the surface. Apply the veneer glue evenly, in the same quantity, on both sides of the panel. Use the right quantity of glue so that it does not squeeze out from the edges under pressure and damage the decorative surface.

Never allow the temperature to rise above 80° Celsius for durations no longer than 3 minutes when using thermosetting glue. The application of ALPIready on surfaces with an elevated coefficient of thermal expansion (metal and other surfaces) could lead to warping and delamination due to sudden changes in temperature and humidity.

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### Safety information /



### Disclaimer /



Product Code AW.11F - Wax

Type ALPI Flat Cut American Walnut

Collection Wood **Chocolate** 

Texture

Flat Cut

Finishes

Wax

Dimensions

4'x 8'





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### Product /



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